

## AZEOTROPIC DATA FOR BINARY MIXTURES

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Binary homogeneous (single-phase) liquid mixtures having an extremum (maximum or minimum) vapor pressure  $P$  at constant temperature  $T$ , as a function of composition, are called azeotropic mixtures, or simply azeotropes. The composition is usually expressed as mole fractions, where  $x_i$  for component  $i$  in the liquid phase and  $y_i$  for component  $i$  in the vapor phase are identical. Mixtures that do not show a maximum or minimum are called zeotropic. A maximum (minimum) of the  $P(x_i)$  or  $P(y_i)$  curves corresponds to a minimum (maximum) of the boiling temperature  $T$  at constant  $P$  plotted as a function of  $x_i$  or  $y_i$ , [see  $T(x_i)$  and  $T(y_i)$  curves, Types I and II, in Fig. 1]. Azeotropes in which the pressure is a maximum (temperature is a minimum) are often called positive azeotropes, while pressure-minimum (temperature-maximum) azeotropes are called negative azeotropes. The coordinates of an azeotropic point are the azeotropic temperature  $T_{az}$ , pressure  $P_{az}$ , and the vapor-phase composition  $y_{1,az}$ , which is the same as the liquid-phase composition  $x_{1,az}$ .

In the two-phase liquid-liquid region of partially miscible (heterogeneous) mixtures, the vapor pressure at constant  $T$  (or the boiling temperature at constant  $P$ ) is independent of the global composition  $x$ , of the two coexisting liquid phases between the equilibrium compositions  $x'$  and  $x''$  ( $x' < x''$ )

ration is impossible by ordinary distillation, even with an infinitely large number of stages.

Following eq. (1) azeotropic behavior will always occur in homogeneous binary systems when the vapor pressure ratio  $P_1^s/P_2^s$  is equal to the ratio of the activity coefficients  $\gamma_1/\gamma_2$ .

Various thermodynamic methods based on  $g^E$ -models (Wilson, NRTL, UNIQUAC) or group contribution methods (UNIFAC, modified UNIFAC, ASOG, PSRK) can be used for either calculating or predicting the required activity coefficients for the components under given conditions of temperature and composition (Reference 2).

Because of the importance of azeotropic data for the design of distillation processes, compilations have been available in book form for quite some time (References 3-7). The most recent printed data collection was published in 1994 (Reference 8). A revised and extended version appeared in 2004 (Reference 9).

A collection of approximately 47,400 zeotropic and azeotropic data sets, compiled from 6600 references, are stored in a comprehensive computerized data bank (Reference 10). The references from the above-mentioned compilations and from the vapor-liquid equilibrium part of the Dortmund Data Bank (Reference 11) were supplemented by references found from CAS online

# Azeotropic Data For Binary Mixtures

**Yi-Tong Ma**



## **Azeotropic Data For Binary Mixtures:**

The Top Books of the Year Azeotropic Data For Binary Mixtures The year 2023 has witnessed a noteworthy surge in literary brilliance, with numerous engrossing novels captivating the hearts of readers worldwide. Lets delve into the realm of popular books, exploring the engaging narratives that have enthralled audiences this year. The Must-Read : Colleen Hoover's "It Ends with Us" This poignant tale of love, loss, and resilience has captivated readers with its raw and emotional exploration of domestic abuse. Hoover skillfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can succeed. Azeotropic Data For Binary Mixtures : Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This intriguing historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids captivating storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Azeotropic Data For Binary Mixtures : Delia Owens "Where the Crawdads Sing" This mesmerizing coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens weaves a tale of resilience, survival, and the transformative power of nature, entrancing readers with its evocative prose and mesmerizing setting. These popular novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of captivating stories waiting to be discovered. The novel begins with Richard Pape, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a exceptional and gripping novel that will keep you speculating until the very end. The novel is a warning tale about the dangers of obsession and the power of evil.

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