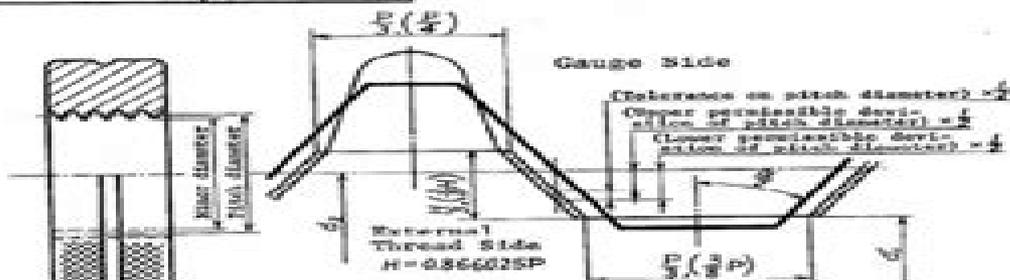


Appendix Table 5. Shape, Dimensions, Permissible Deviations and Tolerance of Not-Go Thread Ring Gauge for Inspection (I R) (Metric Coarse Screw Thread)

| Symbol of gauge | |
|------------------------------------|---------|
| For tolerance class 1 screw thread | I R I |
| For tolerance class 2 screw thread | I R II |
| For tolerance class 3 screw thread | I R III |



(The thick continuous line shows the basic profile of metric screw thread.)

Unit: mm

| Nominal designation of screw thread to be inspected | Pitch diameter P (mm) | Basic diameter d_2 (mm) | Pitch diameter P | | | | | | | | | | | | Pitch diameter P (mm) | Standard value of minor diameter of gauge | | | |
|---|----------------------------|------------------------------|------------------------------------|-----------------------------|-----------|-----------------------------|------------------------------------|-----------|-----------------------------|-----------------------------|------------------------------------|---|---|---|----------------------------|---|------------------------------------|------------------------------------|---|
| | | | For tolerance class 1 screw thread | | | | For tolerance class 2 screw thread | | | | For tolerance class 3 screw thread | | | | | For tolerance class 1 screw thread | For tolerance class 2 screw thread | For tolerance class 3 screw thread | |
| | | | Lower permissible deviation | Upper permissible deviation | Tolerance | Upper permissible deviation | Lower permissible deviation | Tolerance | Upper permissible deviation | Lower permissible deviation | Tolerance | | | | | | | | |
| M 1 | 0.25 | 0.608 | -0.1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| M 1.1* | 0.25 | 0.928 | -0.1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| M 1.2 | 0.25 | 1.008 | -0.1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| M 1.4 | 0.3 | 1.208 | -0.1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| M 1.6* | 0.35 | 1.378 | -0.1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| M 1.7 | 0.35 | 1.478 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| M 1.8* | 0.35 | 1.578 | -0.1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| M 2 | 0.4 | 1.768 | -0.1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| M 2.2* | 0.45 | 1.998 | -0.1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| M 2.3 | 0.4 | 2.048 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| M 2.5* | 0.45 | 2.208 | -0.1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| M 2.6 | 0.45 | 2.308 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| M 3 x 0.5* | 0.5 | 2.678 | -0.1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| M 3.5 | 0.6 | 3.128 | -0.1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| M 4 x 0.7* | 0.7 | 3.548 | -0.1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| M 4.5 | 0.75 | 4.018 | -0.1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| M 5 x 0.8* | 0.8 | 4.488 | -0.1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| M 6 | 1 | 5.358 | -0.1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| M 7 | 1 | 6.358 | -0.1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| M 8 | 1.25 | 7.288 | -0.1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |

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