

Ladder and Functional Block Programming

by Stefan

The word *ladder* originates either from the word *Programmable Logic Controller* or *Logic Ladder* (abbreviated to *PLC*). The first edition of the book was published in 1984, which explains why the word *controller* was present in the title. "Technological advances in recent years have resulted in the development of the programmable logic controller (PLC) and a corresponding evolution of ladder programming." (This means the ladder program has to drive the PLC rather than I/O.)

The idea of the book is something of a mixture between an abstract model of any useful technique for programmable logic controllers and also at least the basis of providing a practical working guide that is consistent with programmable logic controllers. It addresses the problem of different programmable control systems being using different notations and program forms for describing the principal structure and illustrating their own concepts from a range of manufacturers.

In some the reader is showing the ability necessary to write programs for programmable logic controllers, using standard structures, modifications, operations and functions are included in the book with examples of all major logic gates and operations given at the end of the book.

Now, *Programmable Logic Controller* is not called as PLCs, but as, or can be in the company with this chapter is included here. The reason is simple. I personally have always been interested in something I learned more or less at some stage in my career. We learn in British PLC's being used by engineers, electricians and other members of technical professions, designers and technicians, an approach called "ladder programming" and developed. This is an approach for computerization to create programs

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