

SSC J.En. 2008

- For Arc heating electrode is made by--
 (a) Copper (b) Aluminium
 (c) Graphite (d) A. C. S. R conductor
- In which type of welding a pool of molten metal is used
 (a) Electric slag (b) Submerged Arc welding
 (c) M. I. G (d) T. I. G
- What is the max size of plate thickness for a simple or couison welding--
 (a) 25mm (b) 40mm (c) 50mm (d) 70mm
- In Arc welding the electric arc is produced between the work and electrode by.
 (a) Flow of current (b) by Voltage
 (c) Thickness of fluid (d) Contact resistance
- The material used for the electrode plating is called
 (a) Protective layer (b) Binder
 (c) Slag (d) Flux
- Which of the following welding processes uses non-consumable electrodes?
 (a) Laser welding (b) MIG welding
 (c) TIG welding (d) Ion beam welding
- In sand moulding, the bottommost part of the flask is called :
 (a) Cope (b) Check
 (c) Drag (d) Flask bottom
- In order to ram the sand softer on the pattern face and harder at the back of the mould, which of the following types of moulding machines is used?
 (a) Jolt (b) Sand slinger
 (c) Squeezing (d) Stripper plate
- Uniform sand hardness is obtained throughout the mould by which of the following moulding machines?
 (a) Diaphragm moulding
 (b) Stripper plate (c) Sand slinger
 (d) Squeezing
- The main advantage of shell moulding is that
 (a) A metallic pattern is used
 (b) The moulds are stronger
 (c) Thin sections can be easily obtained
 (d) High production rate is possible

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