

132 'Cardinal Sins' of Hydraulics

What NOT to do with hydraulic equipment!

Edited by Brendan Casey
www.HydraulicSupermarket.com

This list was compiled and edited from hundreds of submissions sent to me by readers of my [Inside Hydraulics e-zine](#).

It is possible that not all of these 'Cardinal Sins' will ring true for you but nevertheless, they all have at least some merit when it comes to defining what **not** to do with hydraulic equipment.

Indeed, some are directed at operators, some are for designers, but most are for everyone involved in keeping hydraulic equipment running. And this list is by no means exhaustive!

You are encouraged to pass a copy along to anyone in your circle of influence, who might benefit from – or even enjoy reading it!

The 132 'Cardinal Sins' of Hydraulics:

1. Sizing pipe or tube based on thread size or outside diameter. Inside diameter is what counts!
2. Not acknowledging the importance of the tank breather as a contamination control device, and not giving it the attention it deserves.
3. Sizing piston pump or motor case-drain lines based on volumetric efficiency when new.
4. Not installing filter clogging indicators – or better still – differential pressure gauges.
5. Assuming new hydraulic oil is 'clean' hydraulic oil.
6. Changing the hydraulic oil on hours because the book said to.
7. 'Fiddling' with a hydraulic system that's not 'broken'.
8. Revving the engine to high idle when the oil is cold.
9. Continuing to operate an aerated hydraulic system.
10. Continuing to operate a cavitating hydraulic system – especially if it's a hydrostatic transmission.
11. Continuing to operate an overheated hydraulic system.
12. Replacing a component which has failed catastrophically without cleaning the tank and flushing the system.
13. Flushing the system without regard to possible accumulation of debris in the oil cooler.
14. Flushing the system without 'looping out' dirt sensitive components.
15. Continuing to operate cylinders with damaged rods or wiper seals.
16. Allowing dirt or debris to build up around the hydraulic tank and breather.

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Jianjun Gao



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