

## Removing Engine/ Transmission (400/500 cc)

Many service procedures can be performed without removing the engine/transmission from the frame. Carefully observe the area involving each sub-section for this important information.

### 12 AT THIS POINT

If the technician's objective is to service/replace left side cover oil seals (2), front output joint oil seal (3), rear output joint oil seal (7), and/or the oil strainer (from beneath the original transmission), the engine/transmission does not have to be removed from the frame.

1. Lift the rear back fender and remove the nut.
2. Remove the battery by removing the negative cable first and then the positive cable.

### CAUTION

Battery acid is harmful if it contacts eyes, skin, or clothing. Care must be taken whenever handling a battery.

3. Drain the oil from beneath the engine/transmission, then drain the cooling system.

Fig. 340



4. Drain the gas from the gas tank, then remove the tank (see Section 5).
5. Remove the front fenders and the front rock (see Section 5).
6. Remove the rear cap screws securing the exhaust header pipe to the engine, then lift the pipe from the engine. Account for a gasket gasket.

7. Loosen the exhaust pipe from the muffler on the ground in front of the muffler, then remove the exhaust pipe.

Fig. 341



8. Remove the left side fender.

Fig. 342



9. Mark the engine gear shaft end or the engine shift shaft to aid in assembly and remove the cap screw securing the engine gear shaft end or the engine shift shaft, then move the cable and wire away from the engine/transmission.

Fig. 343



**NOTE:** Use a cable tie or tape to keep the cable from interfering with the removal procedure.

10. Detach the speedometer cable by loosening the bracket nut and moving the cable away from the engine/transmission.

Fig. 344



11. Remove the four cap screws securing the rear support plate to the transmission and push the shaft away from the transmission.

Fig. 345



12. Detach the carburetor using the following procedure:

- A. Loosen the clamps securing the carburetor hose and the air filter hose.

Fig. 346



**NOTE:** It will not be necessary to disconnect the choke cable.

- B. Move the carburetor assembly up and away from the engine.

**NOTE:** Use cable ties or tape to secure the carburetor assembly above the handbars to keep it from interfering with the removal procedure.

13. Remove the clamp securing the upper carburetor hose to the carburetor housing, then disconnect the hose.

Fig. 347



14. Disconnect the high tension lead from the spark plug.

15. Disconnect the battery ground (negative) cable from the engine/frame ground, then disconnect the positive cable from the battery main.

Fig. 348



Fig. 349



# 1999 Arctic Cat 300 4x4 Service Manual

**PT Brinkman**



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