

**Pipeline Productivity Norms**

Sl No	Activity Name	UOM	Manhours/ Unit
<b>I</b>	<b>Civil</b>		
1	Route Survey	KM	10
2	Construction of ROW	KM	250
3	Trench Excavation (Machine Excavation)	KM	800
	Trench Excavation (Manual Excavation)	KM	4000
4	Road , Wadi , Existing Pipeline and OHL Crossing	Mtrs	
5	Prepadding	KM	260
6	Post Padding	KM	260
7	Installation of FOC Man hole	NOS	4
8	Backfilling	KM	40
9	Windrow	KM	120
10	Installation of Signage & Post	NOS	12
<b>II</b>	<b>Pipeline/ Flowline</b>		
1	Receipt of Free Issue Material from PDO / Transportation to site	KM	40
2	Stringing	KM	60
3	Pipe Bending (6"-16")	NOS	5
4	Pipe Welding - 6"	Joints	6
5	Pipe Welding - 8"	Joints	8
6	Pipe Welding - 12"	Joints	12
7	Pipe Welding - 16"	Joints	16
8	Pipe Bonding/Lamination - 6"	Joints	5
9	Pipe Bonding/Lamination - 10"	Joints	8
10	NDT	KMS	8
11	Field Joint Coating - 6"	Joints	3
12	Field Joint Coating - 8"	Joints	4
13	Field Joint Coating - 12"	Joints	6
14	Field Joint Coating - 16"	Joints	8
15	Pipe Lowering	KM	100
16	Tie-in Welding (Inside Trench) - 6"	Joints	20
17	Tie-in Welding (Inside Trench) - 8"	Joints	24
18	Tie-in Welding (Inside Trench) - 12"	Joints	28
19	Tie-in Welding (Inside Trench) - 16"	Joints	32
20	Cathodic Protection	LOT	
21	Cleaning & Gauging	Day	30
22	Hydrotesting & Dewatering	Day	30
23	Punch List A Completion	Day	
<b>III</b>	<b>Electrical &amp; FOC Duct</b>		
21	Laying of LV Electrical Cable	KM	240
22	Laying of HDPE Duct	KM	120

# Welding Standards Productivity Norms

**Jessica J Manson**



## **Welding Standards Productivity Norms:**

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