

Таблица 1 — Подготовка соединений для односторонних стыковых сварных швов

№ п/п	Толщина материала t , мм	Тип подготовки	Обозначение (в соответствии с [2])	Поперечное сечение	Размеры				Рекомендуемый сварочный процесс (№ в соответствии с [2])	Способ сварки	Примечания
					Угол α , °	Зазор b , мм	Размер прилегающей c , мм	Глубина облой-ботки кромок d , мм			
1.1	≤ 2	С отбортовкой кромок			-	-	-	-	3 111 141 512		Обычно без присадочного металла
1.2.1	≤ 4	Без скоса кромок			-	-	-	-	3 111 141		-
1.2.2	$3 < t \leq 8$								13		
	≤ 15								141 ^a		
									52		
1.2.3	≤ 100	Без скоса кромок с подкладкой	-		-	-	-	-	51		-
1.2.4		Без скоса кромок с центрирующим выступом (ланкой)	-		-	-	-	-	51		-
1.3	$3 < t \leq 10$	С V-образным скосом кромок	V		$40^\circ \leq \alpha \leq 60^\circ$	≤ 4	≤ 2	-	3 111 13 141		С удаленной (слезной) подкладкой
	$6^\circ \leq \alpha \leq 8^\circ$				-	-	-	52 ^d			

Iso 9692 1

Didier Musso



Iso 9692 1:

Decoding **Iso 9692 1**: Revealing the Captivating Potential of Verbal Expression

In a time characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its capability to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**Iso 9692 1**," a mesmerizing literary creation penned by a celebrated wordsmith, readers attempt an enlightening odyssey, unraveling the intricate significance of language and its enduring affect our lives. In this appraisal, we shall explore the book is central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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