

Typical data

Sinopec Antiwear Hydraulic Oil L-HM					
ISO viscosity grade	32	46	68	100	150
Kinematic viscosity, ASTM D 445					
cSt @ 40°C	32.13	45.88	68.16	100.4	150.6
cSt @ 100°C	5.43	6.77	8.83	11.28	15.28
Viscosity index, ASTM D 2270	103	102	103	98	99
Air release at 50°C, mins, ASTM D 3427	4	5.2	8	–	–
Foaming characteristics, sequences 1, 2 and 3, ASTM D 892	10/0 15/0 10/0	10/0 10/0 20/0	15/0 10/0 15/0	20/0 10/0 10/0	10/0 10/0 10/0
Neutralisation number, mg KOH/g, ASTM D 974	0.69	0.72	0.71	0.72	0.69
FZG test (A/8.3/90), fail load stage, DIN 51345	12	12	12	12	12
Rust prevention, ASTM D 665					
distilled water	pass	pass	pass	pass	pass
synthetic sea water	pass	pass	pass	pass	pass
Copper corrosion, 3 hours @ 100°C, ASTM D 130	1b	1b	1b	1b	1b
Water separability, ASTM D 2711	13 (54°C)	15 (54°C)	13 (54°C)	12 (82°C)	15 (82°C)
Pour point, °C, ASTM D 97	-18	-15	-14	-13	-12
Flash point (COC), °C, ASTM D 92	228	230	234	238	260

These data are given as an indication of typical values and not as exact specifications.

Injection Molding Machine Maintenance Checklist

James A. Rehg



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