

	<b>API 589 – 2nd Edition</b>	<b>API 607 – 7th Edition *</b>
Valve / Fixture Type	6, 8, 10 or 12 inch Class 300 API 600 gate valve	Quarter-turn valves and other valves with non-metallic seats
Fire Test Duration	30 minutes	30 minutes
Test Pressure	540 psig	75% of CWP (540 psig for Class 300 CS)
Cool-Down Time	10 minutes	10 minutes
Post-Burn Low Pressure Test	50 psig	30 psig – through leakage only
Post-Burn Operational Test Pressure	540 psig	75% of CWP (540 psig for Class 300 CS)
Allowable Leakage During Burn/Cool-Down	10 ml/min per NPS	100 ml/min per NPS
Allowable Leakage for Low Pressure Test – Post Cool-Down	0.5 ml/min per NPS	Through leakage only
Allowable Leakage for High Pressure Test – Post Operation	10 ml/min per NPS	25 ml/min per NPS

# Api 607 5th Edition Standard

**Siddappa N.Byrareddy**



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