

Table 24 — Extent of routine supplementary NDT

Type of weld	Shop and site welds		
	EXC1	EXC2	EXC3 <sup>a</sup>
Transverse butt welds and partial penetration welds in butt joints:	0 % <sup>b</sup>	10 %	20 %
Transverse butt welds and partial penetration welds:			
— in cruciform joints	0 % <sup>b</sup>	10 %	20 %
— in T joints	0 %	5 %	10 %
Transverse fillet welds <sup>c</sup> :			
with $a > 12\text{mm}$ or $t > 30\text{mm}$	0 %	5 %	10 %
with $a \leq 12\text{mm}$ and $t \leq 30\text{mm}$	0 %	0 %	5 %
Full penetration longitudinal welds <sup>d</sup> between web and top flange of crane girders	0 %	10 %	20 %
Other longitudinal welds <sup>d</sup> , welds to stiffeners and welds specified in the execution specification as being in compression	0 %	0 %	5 %
<sup>a</sup> For EXC4 the percentage extent shall be at least that given for EXC3. <sup>b</sup> 10 % for such welds executed in steel S120. <sup>c</sup> Terms $a$ and $t$ refer respectively to the throat thickness and the thickest material being joined. <sup>d</sup> Longitudinal welds are those made parallel to the component axis. All others are considered as transverse welds.			

The execution specification may identify specific joints for inspection together with the extent and method of testing (see 12.4.2.4). This testing may be counted within the extent of routine testing as appropriate.

If inspection gives non-conforming results, investigation shall be carried out in order to find the reason. The guidance in EN ISO 17635:2016, Annex C should be followed.

#### 12.4.2.4 Project specific inspection and testing

For EXC1, EXC2 and EXC3, the execution specification may identify requirements for production testing and specific joints for inspection together with the extent of testing.

For EXC4 execution specification shall identify specific joints for inspection together with the extent of testing, which shall be that specified for EXC3 as a minimum.

If specified, weld inspection classes (WICs) may be used to classify specific welds for inspection, and in this respect to define the scope and percentage extent of supplementary testing and the test methods to be used according to the criticality of the weld (see Annex L for guidance). If weld inspection classes (WICs) are used, the execution specification shall be used to identify the weld inspection class (WIC) for each relevant weld.

#### 12.4.2.5 Visual inspection of welds

The visual inspection shall be performed after completion of welding in an area and before any other NDT inspection is carried out.

## En 1090 2 Table 24

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list - Atlas Copco Stationary Air Compressors GA 75 VSD FF (A/W) - 400V/. 50Hz IEC - ID 245. 8102 1364 40. GA 75 VSD FF (A/W) ... Parts list. Page 34. What sets Atlas Copco apart as a company is our conviction ... Replacement Atlas Copco GA 75 spare parts list - Aida filter Replacement Atlas Copco GA 75 air compressor spare parts price, Atlas Copco GA 75 parts alternative, substitute, service kits spare parts list for GA 75. Atlas Copco Stationary Air Compressors Parts list. Ref. Part number. Qty Name. Remarks. 1010 1622 3798 81. 1. Drain assembly. 1020 0661 1000 38. 1. Seal washer. 1030 1613 8084 00. 1. Pipe coupling. Atlas Copco GA 75 Spare Parts Catalog SN: API625433 2023 ... Dec 9, 2023 — Atlas Copco GA75 Spare Parts Catalog Serial Number: API625433 -2023 Version, GA55 etc parts list latest update. Atlas Copco Ga 75 Parts Other atlas copco ga 75 parts options include motor compressor head, bearing bush, valve plate, valve plate assembly, oil pump, heater, oil return system, sight ... Atlas Copco GA 55 VSD, GA 75 VSD, GA 90 VSD Parts Full List Sep 17, 2021 — In this post, we list all the parts list for Atlas Copco air compressor models: GA 55 VSD, GA 75 VSD, GA 90 VSD. 2901086100: KIT BEARING GA75 2901086100: KIT BEARING GA75. Air Compressor Spare Parts. For price and availability - complete the ... Amazon.com: Conceptual Physics (11th Edition) ... Hewitt's book is famous for engaging readers with analogies and imagery from real-world situations that build a strong conceptual understanding of physical ... Amazon.com: Conceptual Physics: 9780321787958 ISBN-10. 0321787951 · ISBN-13. 978-0321787958 · Edition. 11th · Publisher. Pearson · Publication date. July 4, 2011 · Language. English · Dimensions. 8.5 x 1.2 x 10.9 ... Conceptual Physics (11th Edition) - Hewitt, Paul G. Conceptual Physics (11th Edition) by Hewitt, Paul G. - ISBN 10: 0321568095 - ISBN 13: 9780321568090 - Addison-Wesley - 2009 - Hardcover. Conceptual Physics - 11th Edition - Solutions and ... Our resource for Conceptual Physics includes answers to chapter exercises, as well as detailed information to walk you through the process step by step. With ... Conceptual Physics, Books a la Carte Plus ... Conceptual Physics, Hardcover 11th edition. Hewitt, Paul G. Published by Addison Wesley. ISBN 10: 0321776739 ISBN 13: 9780321776730. eBook-Paul-G.-Hewitt-Conceptual-Physics-11th-Edition- ... Phil Wolf, co-author of the Problem Solving in Conceptual Physics book that accompanies this edition, is on page 547. Helping create that book is high school ... Conceptual Physics by John A. Suchocki, Paul G. ... ISBN: 0321568095. Author: Hewitt, Paul G. Conceptual Physics (11th Edition). Sku: 0321568095-3-30798995. Condition: Used: Good. Qty Available: 1. ISBN 9780321568090 - Conceptual Physics 11th Find 9780321568090 Conceptual Physics 11th Edition by Paul Hewitt et al at over 30 bookstores. Buy, rent or sell. Conceptual Physics by Paul G. Hewitt | 9780321568090 Conceptual Physics (11th Edition). by Paul G. Hewitt. Hardcover, 737 Pages, Published 2009. ISBN-10: 0-321-56809-5 / 0321568095. ISBN-13: 978-0-321-56809-0 ... Conceptual Physics | Rent | 9780321568090 Conceptual Physics 11th edition ; ISBN-13: 978-0321568090 ; Format: Hardback ; Publisher: Addison-Wesley (10/26/2009) ; Copyright: 2010 ; Dimensions: 8.7 x 10.9 x 1 ... ERB CTP Practice Test Prep 7th Grade Level 7 PDF Dec 19, 2019 — should use CTP Level 6 within the fall window testing, If you are testing in the spring you should use Level 7. REGISTER FOR MEMBER ONLY ... Erb Ctp 4 7 Grade Sample

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