

TORQUE SPECIFICATIONS

TORQUE SPECIFICATIONS

Application	Ft. Lbs. (N.m)
Camshaft Bearing Cap Bolt	14-15 (19-20)
Camshaft Sprocket Bolt	37-43 (50-58)
Connecting Rod Cap Nut	33-34 (45-47)
Counterbalance Shaft Sprocket Bolt	44-50 (60-68)
Crankshaft Sprocket Bolt	80-94 (108-127)
Cylinder Head Bolt ⁽¹⁾	80 (110)
Cylinder Head-to-Timing Cover Bolt	11-15 (15-20)
Engine Mount-to-Engine Bolt	10-14 (13-19)
Engine Mount-to-Crossmember Bolt	22-29 (30-39)
Exhaust Manifold Bolt Or Nut	11-14 (15-19)
Flywheel/Flexplate Bolt	94-101 (127-137)
Intake Manifold Bolt Or Nut	11-14 (15-19)
Jet Valve	13-15 (18-20)
Main Bearing Cap Bolt	55-61 (75-83)
Oil Pump Sprocket Bolt	22-28 (30-38)
	INCH Lbs. (N.m.)
Chain Guide Bolt	
Guide "A" & "C"	84-108 (10-12)
Guide "B"	
Lower	132-180 (15-20)
Upper	72-84 (8-10)
Oil Pan Bolt	48-72 (5-8)
Oil Pump	
Cover Bolt	72-84 (8-10)
Mounting Bolt	84-108 (10-12)
Thrust Plate Bolt	84-108 (10-12)
Valve Cover Bolt	48-60 (5-7)

(1) Tighten in 2 steps evenly and in sequence. See Fig. 4 .

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