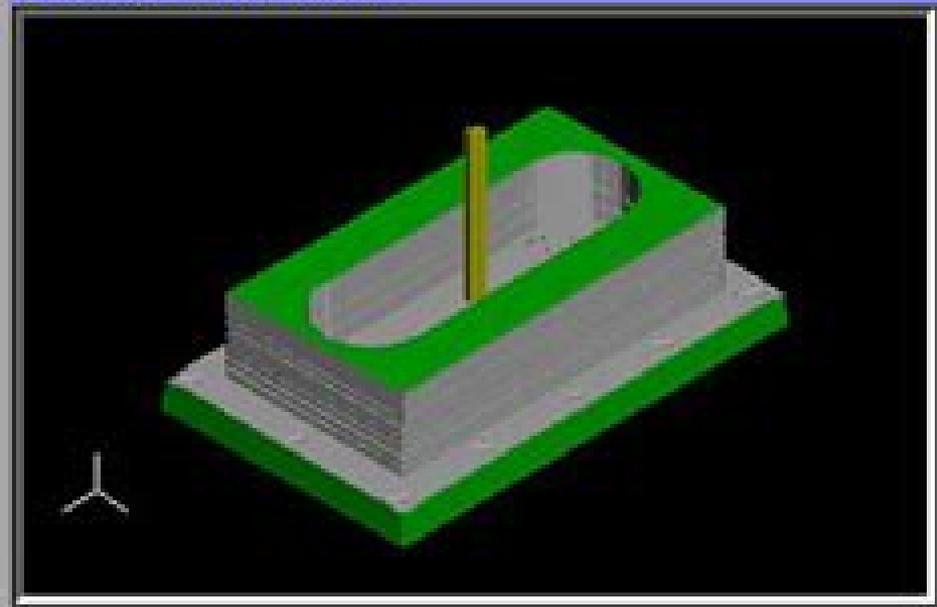


<b>ACTUAL POS. (ABS.)</b>		<b>DIST TO GO</b>		<b>SPINDLE</b>		O 0001	
X	10.000	G00		S	0	N 00020	
Y	20.000	X	0.000			T 27	
Z	0.000	Y	0.000	<b>FEED</b>	MM/MIN	D 27	H 0
		Z	0.000	F	0	S	0 H 30
						F	10.000
						G00	17 40 54
						G00	49 90 98
						G69	13.1

**SIMULATE-ANIMATE**



**00001** CHAR ← →

```

1 00001 (MILL-1,T1153,A204) ;
2 G1902 B130. D80. H35. I65. J40.
   K35. ;
3 G00 G17 G40 G49 G80 G90 ;
4 T25 D25 ;
5 G0 Z20. X0. Y0. ;
6 G1020 T5. H0. L20. F1000. E300.
   W1. P1. V1000. C10. M10. A1. Z3.
   B4. I100. J2. ;
7 T26 D26 ;
8 G00 Z20. ;
9 G1060 T20. S10. L5. J3. K0. H0.

```

											
	REWIND	START	PAUSE	SINGLE	STOP	INIT	CUT DSP	INTERF	TLPATH	GRPOFF	

# Fanuc Cnc 32i Milling Programming

**L Cohen**



## **Fanuc Cnc 32i Milling Programming :**

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