

# TIME STUDY

## Using EXCEL 2016

Time Study Sheet (Polo Shirt)

Standard Minute Value (SMV)

SMV	8.89	Minute for Making a Polo Shirt
SMV with Allowances	15.71	

Expected Allowances		
Personal Allowance	5	Second
Machine Allowance	6	
Process Allowance	8	

**Note:**

- Personal Allowance is with Manual Operation
- Machine Allowance is with Machine Operation
- Process Allowance is with both Manual & Machine

Operation Name	Machine [M/C]	Cycle Time (Second)					Average [second]	Average [Minute]	SMV with Allowance
		1	2	3	4	5			
Back & Front Part Arrange	Manual	11	9	9	10	11	10	0.17	0.38
Shoulder Join	OL-4TH	9	9	11	9	10	9.6	0.16	0.39
Side Label Attach	SM	13	14	13	12	13	13	0.22	0.45
Body Mark	Manual	15	14	22	13	16	16	0.27	0.48
Sleeve Hem	FL-FB	8	8	7	8	9	8	0.13	0.37
Body Arrange & Sleeve Hem Cut	Manual	10	10	7	12	9	9.6	0.16	0.38
Sleeve Shearing	SM	10	8	10	10	10	9.6	0.16	0.39
Sleeve Join	OL-4TH	49	47	45	46	45	46.4	0.77	1.01
Placket Rolling	SM	11	9	9	9	9	9.4	0.16	0.39
Placket Mark	Manual	9	9	12	11	10	10.2	0.17	0.39
Placket Join	SM	26	26	24	25	24	25	0.42	0.65
Placket Scissoring	Manual	11	10	15	10	12	11.6	0.19	0.41

# Industrial Engineering Time Motion Study Formula

**JL Elias**



## **Industrial Engineering Time Motion Study Formula:**

**Motion and Time Study** Marvin Everett Mundel,1985      **Motion and Time Study** Ralph M. Barnes,1991-01-16 An updated demonstration of the application of motion and time study to the design and measurement of work and industrial problem solving Illustrations and practical examples show how motion and time study can increase productivity improve equipment utilization conserve materials and energy reduce human effort and advance organizational goals Includes discussions on computer aided time study human factors and wage incentives      *Motion and Time Study* Benjamin W. Niebel,1982 The 10th Edition integrates the traditional elements of motion and time study with current topics in work design and ergonomics This text includes questions problems and sample laboratory exercises to assist the instructor and has gone on line to the internet to provide electronic forms current information and the means for educators students and professionals to interact      **Time Study and Motion Economy** Robert Lee Morrow,1946      **Time and Motion Study and Formulas for Wage Incentives** Stewart McKinley Lowry,Harold Bright Maynard,Gustave James Stegemerten,1927

**The Elements of Industrial Engineering** George Hugh Shepard,1928      *Motion Study* Frank Bunker Gilbreth,1911  
*Proceedings of the ... Annual IMS National Time and Motion Study and Management Clinic* ,1964      Industrial Psychology ,1927      Industrial Engineering and the Engineering Digest ,1910 Contains each month an Index to current technical literature      **Motion and Time Study** Benjamin W. Niebel,2012-07-01 The Irwin Series In Industrial Engineering And Management      **Industrial Engineering and the Engineering Digest** Robert Thurston Kent,Charles MacCaughey Sames,1913      Proceedings of the ... Annual National Time and Motion Study and Management Clinic ,1953      **Time and Motion Study** Great Britain. Industrial Fatigue Research Board,Eric Farmer,Great Britain. Industrial Health Research Board,1921      **The Ohio State University Bulletin** Ohio State University,1957      **Industrial Engineering** ,1912  
*Graduate School* Ohio State University. Graduate School,1930      *The Journal of Industrial Engineering* ,1964 Vol 9 no 5 constitutes the Proceedings of the 9th conference 1958 of the Institute      **A Study of Solid Waste Collection Systems Comparing One-man with Multi-man Crews** Ralph Stone and Company,1969      **Industrial Psychology Monthly** Donald Anderson Laird,1927

## The Enigmatic Realm of **Industrial Engineering Time Motion Study Formula**: Unleashing the Language is Inner Magic

In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing short of extraordinary. Within the captivating pages of **Industrial Engineering Time Motion Study Formula** a literary masterpiece penned by way of a renowned author, readers embark on a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book's core themes, assess its distinct writing style, and delve into its lasting effect on the hearts and minds of those who partake in its reading experience.

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