

The time trained worker needs to complete the task at a normal pace.

$$\text{STANDARD TIME} = \text{Normal Time} \times (1 - \text{Allowances})$$

Used to account for planned and unexpected breaks.

# Industrial Engineering Time Motion Study Formula

**Robert R. Redfield**



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*Graduate School* Ohio State University. Graduate School,1930      *The Journal of Industrial Engineering* ,1964 Vol 9 no 5 constitutes the Proceedings of the 9th conference 1958 of the Institute      **A Study of Solid Waste Collection Systems Comparing One-man with Multi-man Crews** Ralph Stone and Company,1969      **Industrial Psychology Monthly** Donald Anderson Laird,1927

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