File Edit View Search Comms Tools Window Help

N18:*

OFFLINE
No Edits
Driver: AB_DF1-1   Node: 1

No Forces
Forces Disabled

User / Bit / Timer/Counter / Input/Output / Compare
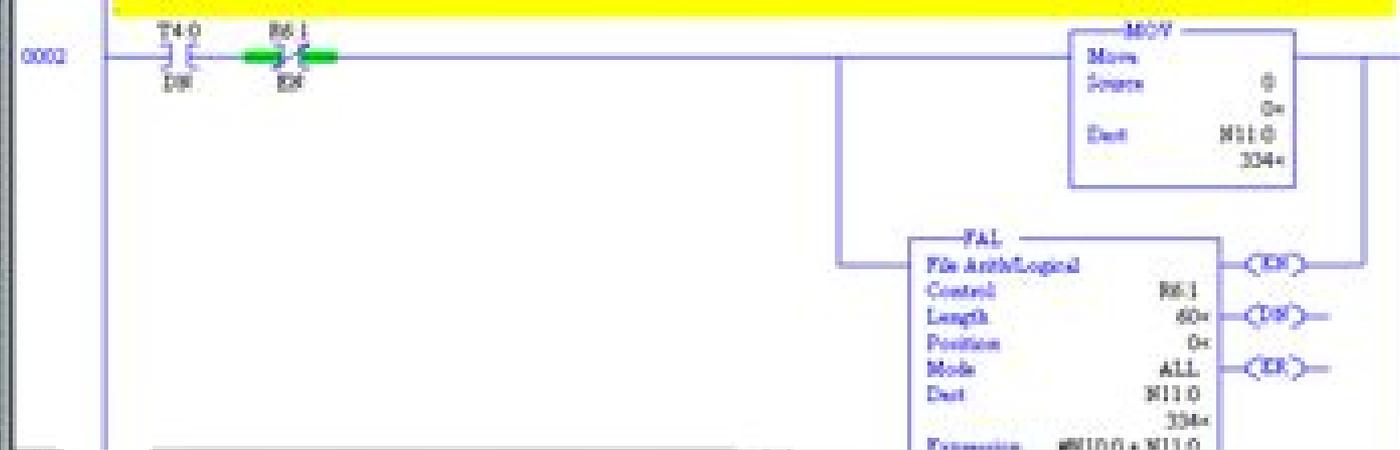
SHAWN'S PLC...

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    - F8 - FLOAT
    - N10
    - N11
    - N12
  - Force Files
    - O0 - OUTPUT
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  - Custom Data Monitors
    - CDM 0 - <Untitled>
  - Trends

LAD 2

When Timer T4:0 is done timing, the value from N7:0 is moved into the N10: array using the counter ACC as the offset. Then the counter is incremented 1.

0001   T4:0
        DN
                                                                    MOV
                                                                    Move
                                                                    Source   N7:0
                                                                                    6<
                                                                    Dest   N10:[C5:0.ACC]
                                                                                    5<

                                                                    CTU
                                                                    Count Up   (CU)
                                                                    Counter   C5:0
                                                                    Preset   55<   (DN)
                                                                    Accum   1<

When Timer T4:0 is done timing, and if the FAL instruction is not already ENabled (currently running), move a zero into the FAL's result destination N11:0 and run the FAL instruction.

The FAL instruction will add the first 60 values in N10:, one at a time, to N11:0 which starts out as 0. The result is N11:0 equals the Sum of N10:0 through N10:59

0002   T4:0   R6:1
        DN   EN
                                                                    MOV
                                                                    Move
                                                                    Source   0
                                                                                    0<
                                                                    Dest   N11:0
                                                                                    304<

                                                                    FAL
                                                                    File Arith/Logical   (EN)
                                                                    Control   R6:1
                                                                    Length   60<   (DN)
                                                                    Position   0<
                                                                    Mode   ALL   (ER)
                                                                    Dest   N11:0
                                                                                    304<
                                                                    Expression   N10:0 + N11:0

File 2

For Help, press F1   Class 1   0:0000   APP

Instant Plc Programming With Rslogix 5

M Mark

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