

3rd Class Power Engineering - B1 - Part 2 Exam Questions And Answers 100% Pass

Why boil out refractory? - answer✓To remove any oil, grease, or other contaminating materials from the internal surfaces of the waterside of the boiler.

Steps to boil out refractory? - answer✓Add the following for each 45000L of boiler water content:

- 18kg of trisodium phosphate
- 2.25 kg of caustic soda
- 2.25 kg of sodium silicate
- 22.5 kg of soda ash

Pumped as a solution with a chemical feed pump or through a steam drum manhole.

Raise pressure to 1/2 design working pressure.

Operate blow off valves for 2-4 hours to clear sludge and sediment.

Boil out is complete when samples from the blow off show that the water is clear.

Boiler layup: Dry storage - answer✓Preferable for boilers that are out of service for an extended period of time or where freezing temperatures are expected.

Small flame is used to evaporate any water left.

Moisture content is measured until the content is water free.

A moisture absorbing material, such as silica gel, should be placed on trays to absorb any free moisture in the air.

Manholes should then closed and all connections on the boiler should be tightly blanked.

If available use an inert gas to provide positive pressure at approx. 35kPa.

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Puja Mehta



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