

DUCT SYSTEM DESIGN CONSIDERATIONS

Part 2

By Roger W. Franklin, CEM

INTRODUCTION

One of the most important components of any HVAC system is the duct system. The layout and sizing of the ductwork and the selection and location of air-circulating devices (filters, registers, and diffusers) are critical to the overall system performance. The best mechanical arrangements will produce unsatisfactory results unless they are installed with a ducting or zoning designed duct system. In some cases, HVAC equipment failure can result from a ducting designed or installed duct system. The duct system is made up of all both the supply system and the return system. Both systems that connect components is equally important in ensuring that the installed HVAC system will provide the correct environmental conditions and humidity to both the comfort needs of the building occupants.

It must be the first priority of the duct system designer to make sure that his or her design is capable of delivering the proper amount of air volume at the

proper velocity through a properly selected terminal device (grille, register, or diffuser) to create the air flow rates at each of the structure openings to the occupants needs. The only real method of determining the system air requirements is to calculate a room-by-room heat gain and heat loss calculation, such as an ACCA Manual J heat calculation. The conditioned air also must be delivered to the room in such a way as to make sure that the primary air flow does not come in contact with the occupants. The primary airflows should be directed into the unoccupied area of each room (see Figure 1). On the surface this may sound like a tall order, but it can be accomplished by paying close attention to the details and following a few simple rules of good duct system layout and design.

DUCT SYSTEM LAYOUT CONSIDERATIONS

You must take into account the physical layout and characteristics of the structure that you are designing on the layout and location of the duct system to best condition the space. The possibility of using multiple systems (two or more, hot or individually controlled, zones) within the structure may need to be considered.

Small single floor structures

Structures with less than 1,000 to 1,500 sq ft and one floor provide floor plans and dimensions used by the designer of one system, as long as the return air filter or furnace is located as close as possible to the geographic center of the structure. Minimum if the floor plan is completed at 2 ft intervals or larger or larger, return airflows, preferably using duct runs, either during or the use of less or more conditioned air to condition. Figure 2 on page 2 shows a small single floor residence. The intake section of the duct system is located near the geographic center of the structure, both over the location of the furnace (1).



Figure 1. "Unoccupied area" of a room

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