

ISO Trapezoidal screw threads Tr



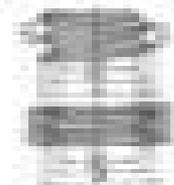
NOMINAL PITCH DIAMETER d_2 & D_2

$d_2/D_2 = d/D - P \cdot \sin \alpha$

$(P \cdot \sin \alpha = 0.5 \cdot P)$

EXTERNAL THREAD

- d = Major diameter
- d_2 = Pitch diameter
- d_3 = Minor diameter



INTERNAL THREAD

- D = Major diameter
- D_2 = Pitch diameter
- D_3 = Minor diameter



ISO 2802:2003 defines ISO metric trapezoidal screw threads - Basic profile and maximum-minimum profiles.
 ISO 2802:2003 defines ISO metric trapezoidal screw threads - General use.
 ISO 2802:2003 defines ISO metric trapezoidal screw threads - Fine pitch.
 ISO 2802:2003 defines ISO metric trapezoidal screw threads - Heavy duty.
 These standards contain much more information than given here.

Threads and pitch combinations

Pitch (mm)	Major diameter (mm)		Pitch diameter (mm)	Minor diameter (mm)
	External	Internal		
0.5	0.5	0.5	0.5	0.5
0.75	0.75	0.75	0.75	0.75
1.0	1.0	1.0	1.0	1.0
1.25	1.25	1.25	1.25	1.25
1.5	1.5	1.5	1.5	1.5
2.0	2.0	2.0	2.0	2.0
2.5	2.5	2.5	2.5	2.5
3.0	3.0	3.0	3.0	3.0
4.0	4.0	4.0	4.0	4.0
5.0	5.0	5.0	5.0	5.0
6.0	6.0	6.0	6.0	6.0
8.0	8.0	8.0	8.0	8.0
10.0	10.0	10.0	10.0	10.0
12.5	12.5	12.5	12.5	12.5
15.0	15.0	15.0	15.0	15.0
20.0	20.0	20.0	20.0	20.0
25.0	25.0	25.0	25.0	25.0
30.0	30.0	30.0	30.0	30.0
40.0	40.0	40.0	40.0	40.0
50.0	50.0	50.0	50.0	50.0

Pitch (mm)	Major diameter (mm)		Pitch diameter (mm)	Minor diameter (mm)
	External	Internal		
0.5	0.5	0.5	0.5	0.5
0.75	0.75	0.75	0.75	0.75
1.0	1.0	1.0	1.0	1.0
1.25	1.25	1.25	1.25	1.25
1.5	1.5	1.5	1.5	1.5
2.0	2.0	2.0	2.0	2.0
2.5	2.5	2.5	2.5	2.5
3.0	3.0	3.0	3.0	3.0
4.0	4.0	4.0	4.0	4.0
5.0	5.0	5.0	5.0	5.0
6.0	6.0	6.0	6.0	6.0
8.0	8.0	8.0	8.0	8.0
10.0	10.0	10.0	10.0	10.0
12.5	12.5	12.5	12.5	12.5
15.0	15.0	15.0	15.0	15.0
20.0	20.0	20.0	20.0	20.0
25.0	25.0	25.0	25.0	25.0
30.0	30.0	30.0	30.0	30.0
40.0	40.0	40.0	40.0	40.0
50.0	50.0	50.0	50.0	50.0

Information on specific technical items, dimensions and tolerances is given in ISO 2802:2003.
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Standards South Africa



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