

Table 4.4a—Material Groups (SI)

(See Figure 4.1a and Note 1 below.)

Group I As Rolled, Semi-Killed		Group II As Rolled, Killed or Semi-Killed		Group III As Rolled, Killed Fine-Grain Practice		Group IIIA Normalized, Killed Fine-Grain Practice	
Material	Notes	Material	Notes	Material	Notes	Material	Notes
A283M C	2	A131M B	6	A573M-400		A573M-400	9
A285M C	2	A36M	2, 5	A516M-380		A516M-380	9
A131M A	2	G40.21-260W		A516M-415		A516M-415	9
A36M	2, 3	Grade 250	7	G40.21-260WV	8	G40.21-260WV	8, 9
Grade 235	3			Grade 250	8	Grade 250	8, 9
Grade 250	5						
Group IV As Rolled, Killed Fine-Grain Practice		Group IVA As Rolled, Killed Fine-Grain Practice		Group V Normalized, Killed Fine-Grain Practice		Group VB Normalized or Quenched and Tempered, Killed Fine-Grain Practice Reduced Carbon	
Material	Notes	Material	Notes	Material	Notes	Material	Notes
A573M-450		A662M C		A573M-485	9	A131M EH 36	
A573M-485		A573M-485	10	A516M-450	9	A633M C	
A516M-450		G40.21-300W	8, 10	A516M-485	9	A633M D	
A516M-485		G40.21-350W	8, 10	G40.21-300WV	8, 9	A537M Class 1	
A662M B		E275 D		G40.21-350WV	8, 9	A537M Class 2	12
G40.21-300W	8	E355 D				A678M A	
G40.21-350W	8	S275 J2	8			A678M B	12
E275 C	8	S355 (J2 or K2)	8			A737M B	
E355 C	8					A841M, Grade A, Class 1	11, 12, 13
S275 J0	8					A841M, Grade B, Class 2	11, 12, 13
S355 J0	8						
Grade 275	8						

NOTES

- Most of the listed material specification numbers refer to ASTM specifications (including Grade or Class); there are, however, some exceptions: G40.21 (including Grade) is a CSA specification; Grades E275 and E355 (including Quality) are contained in ISO 690; Grades S275 and S355 (including quality) are contained in EN10025; and Grade 235, Grade 250, and Grade 275 are related to national standards (see 4.2.6).
- Must be semi-killed or killed.
- Thickness \leq 20 mm.
- Deleted.
- Manganese content shall be 0.80 % to 1.2 % by heat analysis for thicknesses greater than 20 mm, except that for each reduction of 0.01 % below the specified carbon maximum, an increase of 0.06 % manganese above the specified maximum will be permitted up to the maximum of 1.35 %. Thicknesses \leq 20 mm shall have a manganese content of 0.80 % to 1.2 % by heat analysis.
- Thickness \leq 25 mm.
- Must be killed.
- Must be killed and made to fine-grain practice.
- Must be normalized.
- Must have chemistry (heat) modified to a maximum carbon content of 0.20 % and a maximum manganese content of 1.60 % (see 4.2.7-8).
- Produced by the thermo-mechanical control process (TMCP).
- See 5.7.4.6 for tests on simulated test coupons for material used in stress-relieved assemblies.
- See 4.2.10 for impact test requirements (each plate-as-rolled tested).

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