



Industrial Training Institute

फिटर ट्रेड थ्योरी 1st Year

Fitter – Semester 2 Module 1 - Drilling

Reviewed and updated on: 01st November 2019 Version 1.1

1 : What is the name of the angle marked x in the reamer? | रीमर में x के रूप में चिह्नित कोण का नाम क्या है?



7

रेक कोण

फ्लूट कोण

हेलिक्स कोण

Clearance angle | क्लीयरेंस कोण

6 : What is the reason for over heated drill while drilling? | ड्रिलिंग करते समय ड्रिल के ओवर हीट होने का क्या कारण है?

A : Drill held not correctly | ड्रिल सही ढंग से नहीं पकड़ी हुई है

B : Work is not rigidly held | कार्यखण्ड सही ढंग से नहीं पकड़ी हुई है

C : Clearance angle is incorrect | क्लीयरेंस एंगल सही नहीं है

D : Flutes are clogged with chips | चिप्स के कारण फ्लूट्स ब्लाक हो गयी है

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