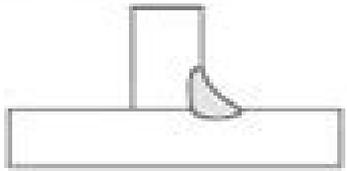
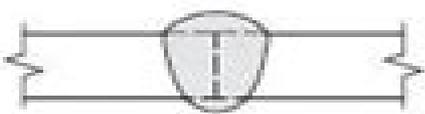
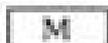
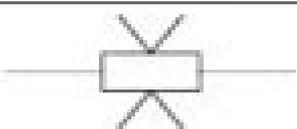
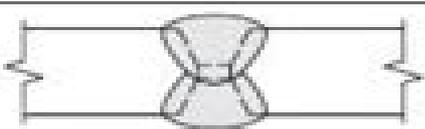


| No. | Designation | Symbol ^a | Application example ^a | Illustration of weld |
|-----|--|---|---|---|
| 1 | Flush ^b (flat-finished) |  |  |  |
| 2 | Convex ^b |  |  |  |
| 3 | Concave ^b |  |  |  |
| 4 | Toes blended smoothly ^c |  |  | No example |
| 5 | a) Back run ^d (made after the single-V butt weld) |  |  |  |
| | b) Backing weld ^d (made before the single-V butt weld) | | |  |
| 6 | Specified root reinforcement (butt welds) ^e |  |  |  |
| 7a | Backing (unspecified) |  |  |  |
| 7b | Permanent backing ^f |  | | |
| 7c | Removable/ temporary backing ^f |  | | |
| 8 | Spacers |  |  |  |

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Xiaolong Qi



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Welding Symbols on Drawings E.N. Gregory,A.A. Armstrong,2005-04-20 Weld symbols on drawings was originally published in 1982 based on BS 499 British Standards Institution 1980 ISO 2553 International Standards Organisation 1979 and ANSI AWS A2 4 American Welding Society 1979 standards These standards have been through numerous revisions over the last few years and the current standards are ISO 2553 1992 BSEN 22553 1995 and ANSI AWS A2 4 1998 The American system of symbolisation is currently used by approximately half of the world s industry Most of the rest of the world use ISO The British system was standardised in 1933 and the latest of five revisions was published in 1995 as BSEN 22553 which is identical to ISO 2553 For many years an ISO committee has been working on combining ISO and AWS to create a combined worldwide standard but while discussions continue this could take many years to achieve This contemporary book provides an up to date review on the application of ISO and AWS standards and a comparison between them Many thousands of engineering drawings are currently in use which have symbols and methods of representation from superseded standards The current European and ISO standards and the American standard are substantially similar but the ANSI AWS standard includes some additional symbols and also symbols for non destructive testing Although symbols in the different standards are similar the arrows showing locations of welds are different these important differences are explained ISO contains limited information on brazed or soldered joints these are covered in ANSI AWS Some examples of the application of welding symbols are also included

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PVC Technology M.V. Titow,1984-09-30 This book continues the tradition of the first two editions of the late W S Penn s original PVC Technology and the extensively revised third 1971 edition prepared by myself and B J Lanham In the present edition the original general format and the arrangement of chapters have been largely preserved but virtually nothing now remains of Penn s own text a part of the contents is based on material from the 1971 TitowLanham version revised updated and mainly rewritten the rest is new including inter alia several chapters specially contributed by experts from the plastics industry in the UK and Europe The section listing international ISO and national BS ASTM and DIN standards relevant to PVC which was first introduced as Appendix 1 in the 1971 edition proved a popular feature it has now been brought up to date and considerably extended Two further appendices provide respectively comprehensive unit conversion tables with additional information on some of the most frequently encountered units and the SI units and a list of many properties of interest in PVC materials with definitions typical numerical values and references to relevant standard test methods For various reasons work on this edition involved more than the usual quota of problems I am truly grateful to the Publisher s Managing Editor Mr G B Olley for his understanding patience unfailing courtesy and friendly encouragement

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