

**Section 06 DRIVE SYSTEM**  
**Subsection 01 FRONT DRIVE**

**Check Lock Center/Ring Gear**

The installation is the reverse of the removal procedure. However, pay attention to the following: Tighten Vee-Lok ring gear screws to specific torque.

| TIGHTENING TORQUE        |                                    |
|--------------------------|------------------------------------|
| Vee-Lok ring gear screws | 27.0Nm x 2.0Nm<br>(20.0Kw x 1.5Kw) |

Check condition of seal. Replace if damaged.



Check bearings. Replace with NEW bearings if necessary.



Apply **SPS SYNTHETIC GREASE** (SPS 200 000 010) on **NEW** oil seal and metal.



Tighten differential housing screws to specific torque.

| TIGHTENING TORQUE           |                                    |
|-----------------------------|------------------------------------|
| Differential housing screws | 25.0Nm x 2.0Nm<br>(17.0Kw x 1.5Kw) |

**Pinion Gear**

Install a **NEW** ball bearing.

Install a **NEW** O-ring.

Install a **NEW** needle bearing.

Apply **LOCTITE 277** (PN 200 000 070) to pinion nut. Install and tighten the pinion nut to specification.

| TIGHTENING TORQUE |   |
|-------------------|---|
| Pinion nut        | 140.0Nm x 10.0Nm<br>(100.0Kw x 7.5Kw)<br>+<br><b>LOCTITE 277</b> (PN 200 000 070) |

Apply **SPS SYNTHETIC GREASE** (SPS 200 000 010) on **NEW** oil seal and metal.

Tighten front propeller shaft adapter retaining screw to specification.

| TIGHTENING TORQUE                             |                                   |
|---|-----------------------------------|
| Front propeller shaft adapter retaining screw | 10.0Nm x 0.5Nm<br>(6.0Kw x 0.3Kw) |

**Front Differential Installation**

The installation is the reverse of the removal procedure. However, pay attention to the following: When inserting the small portion of propeller shaft into propeller shaft bush, make sure both parts of propeller shaft are well engaged.

**Section 06 DRIVE SYSTEM**  
**Subsection 01 FRONT DRIVE**

| TIGHTENING TORQUE                             |                                    |
|---|------------------------------------|
| M16 nut securing front differential to frame  | 24.0Nm x 2.0Nm<br>(17.0Kw x 1.5Kw) |
| M10 nuts securing front differential to frame | 10.0Nm x 0.5Nm<br>(6.0Kw x 0.3Kw)  |

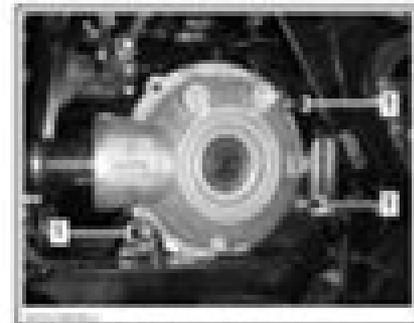
Install **NEW** Center clamps.

Apply front differential with recommended oil. Refer to **PERFORM MAINTENANCE PROCEDURE** subsection.

**FRONT PROPELLER SHAFT**

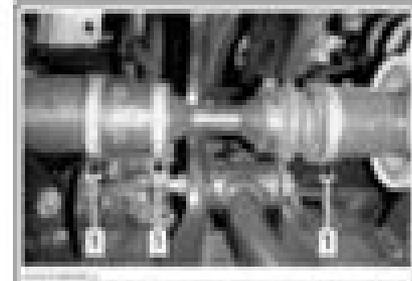
**Front Propeller Shaft Removal**

1. Lift and support vehicle.
2. Remove front wheel. Refer to **WHEELS AND TIRES** subsection.
3. Remove rear fender panel(s). Refer to **BODY** subsection.
4. Remove bolts securing front differential to frame.



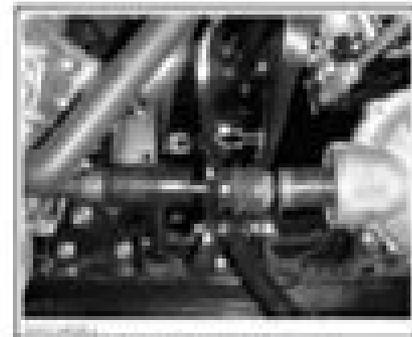
1. Bolt securing front differential to frame.

5. Remove the following O-ring clamps from front propeller shaft.



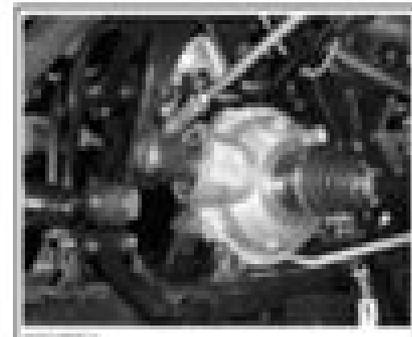
1. O-ring clamp.

6. Detach front propeller shaft from front differential by moving it rearward.



Front propeller shaft removal assembly.

7. Flip front differential upward to make room.



1. Flip up.

8. Remove front propeller shaft by pulling it forward.

# Fuji Flp 850 Service Manual

**Victor M. Corman**



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