

33. What type of drilling jig is suitable for a large awkwardly shaped job with holes to be drilled in many directions?
 Marks : 3
 A. plate and channel jig
 B. sandwich jig
 C. trunion jig
 D. box jig
34. A component has to be bored and holes are to be drilled radially the type of jig suitable for drilling above component is.....
 Marks : 3
 A. solid jig
 B. table jig
 C. post jig
 D. latch jig
35. A component is in the form of a rectangular block few holes are to be drilled in the top and side faces for mass production of this component the type of jig suitable is.....
 Marks : 3
 A. Latch jig
 B. plate jig
 C. box jig
 D. sandwich jig
36. A centre lathe with a copying attachment is suitable for.....
 Marks : 3
 A. mass production of threaded component
 B. mass production of form turned component
 C. production of tapered component
 D. for rough plain turning
37. Which is the best method of taper turning of a short steep taper both externally and internally?
 Marks:3
 A. simultaneous feed method
 B. tail stock off set
 C. compound rest
 D. formed tool
38. A lengthy component is to be tapered turned through small angles the best method shall be.....
 Marks : 3
 A. tracing method
 B. compound rest
 C. taper turning attachment
 D. by manual feeding

33. किस प्रकार का ड्रिलिंग जैग एक बड़े अजीब-गूँथेदार काम के लिए उपयुक्त है जो अनेक दिशाओं में छेद करने के लिए उपयुक्त है?
 Marks : 3
 A. प्लेट और चैनल जैग
 B. सैंडविच जैग
 C. ट्रयूनियन जैग
 D. बॉक्स जैग
34. एक घटक को बोर करने और छेदों को केंद्रित करने के लिए उपयुक्त जैग का प्रकार है.....
 Marks : 3
 A. ठोस जैग
 B. टेबल जैग
 C. पोस्ट जैग
 D. लॉच जैग
35. एक घटक आयताकार ब्लॉक के रूप में है। कुछ छेद इस घटक के शीर्ष और साइड फेस पर उत्पादन के लिए करनी हैं। इस घटक के लिए उपयुक्त जैग का प्रकार है.....
 Marks : 3
 A. लॉच जैग
 B. प्लेट जैग
 C. बॉक्स जैग
 D. सैंडविच जैग
36. केंद्रित लैथ के साथ कॉपींग अटैचमेंट का उपयोग.....
 Marks : 3
 A. थ्रेडेड घटक के लिए बड़े पैमाने पर उत्पादन के लिए
 B. फॉर्म टर्न घटक के लिए बड़े पैमाने पर उत्पादन के लिए
 C. टैपेड घटक का उत्पादन
 D. एक बड़े टर्न के लिए
37. एक छोटी छेद के बाहरी छेद दोनों बाहरी और आंतरिक की संक्षिप्त विधि का क्या है ?
 Marks:3
 A. सिमल्टेनियस फीड विधि
 B. टेल स्टॉक ऑफ सेट
 C. कंपाउंड रेस्ट
 D. फॉर्म टूल
38. एक लंबे घटक को छोटे कोण के साथ छेद करने के लिए उपयुक्त विधि कौन सी है.....
 Marks : 3
 A. ट्रेसिंग विधि
 B. कंपाउंड रेस्ट
 C. टैपर टर्निंग अटैचमेंट
 D. मैनुअल फीडिंग के द्वारा

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1. Understanding the eBook Iti Fitter Theory Model Question Paper
 - The Rise of Digital Reading Iti Fitter Theory Model Question Paper
 - Advantages of eBooks Over Traditional Books
2. Identifying Iti Fitter Theory Model Question Paper
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Iti Fitter Theory Model Question Paper
 - User-Friendly Interface
4. Exploring eBook Recommendations from Iti Fitter Theory Model Question Paper
 - Personalized Recommendations
 - Iti Fitter Theory Model Question Paper User Reviews and Ratings
 - Iti Fitter Theory Model Question Paper and Bestseller Lists
5. Accessing Iti Fitter Theory Model Question Paper Free and Paid eBooks

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 - Iti Fitter Theory Model Question Paper eBook Subscription Services
 - Iti Fitter Theory Model Question Paper Budget-Friendly Options
6. Navigating Iti Fitter Theory Model Question Paper eBook Formats
 - ePub, PDF, MOBI, and More
 - Iti Fitter Theory Model Question Paper Compatibility with Devices
 - Iti Fitter Theory Model Question Paper Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Iti Fitter Theory Model Question Paper
 - Highlighting and Note-Taking Iti Fitter Theory Model Question Paper
 - Interactive Elements Iti Fitter Theory Model Question Paper
 8. Staying Engaged with Iti Fitter Theory Model Question Paper
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Iti Fitter Theory Model Question Paper
 9. Balancing eBooks and Physical Books Iti Fitter Theory Model Question Paper
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Iti Fitter Theory Model Question Paper
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Iti Fitter Theory Model Question Paper
 - Setting Reading Goals Iti Fitter Theory Model Question Paper
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Iti Fitter Theory Model Question Paper
 - Fact-Checking eBook Content of Iti Fitter Theory Model Question Paper
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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