

# Injection Molding Machine Maintenance

## Lesson 2

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### I. Safety Systems

#### A. Safety signs

- Danger
- Caution
- Warning signs

Employees must read and understand all safety signs before operating the machinery or performing any maintenance.

#### B. Emergency stop-button

1. When the button is pressed, all movement and pumps must immediately stop.
2. For newer machines:
  - a. The emergency stop-button must be pulled toward the operator before the pump can be restarted.
3. The emergency stop-button should be checked daily by a maintenance person.

#### C. Safety device checks

1. All safety devices and guards should be checked for proper operation:
  - a. after every mold change
  - b. at the start of every shift
2. Guards & guards must be in place over the heated barrel.
3. Purge guard – there is a purge guard over the nozzle and it is designed to prevent plastic from solidifying during purging.
4. Safety interlock – check it to ensure that the machine won't purge if the cover is open.

# Notes Injection Molding Machine Maintenance

**Lauren Gardner**



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Maro Polymer Notes ,1999     *Outlook for Numerical Control of Machine Tools* United States. Bureau of Labor Statistics,1964     *Monthly Labor Review* ,1965-05 Publishes in depth articles on labor subjects current labor statistics information about current labor contracts and book reviews     **Industry Wage Survey** ,1964     Bulletin of the United States Bureau of Labor Statistics ,1976     **Federal Register** ,1943-04     **Government Reports Announcements & Index** ,1988     *Press Release* United States. War Production Board. Division of Labor,1943     **SPE Journal** Society of

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