

Torque wrench settings		Nm	lbf ft
Flywheel to crankshaft:			
1.3 litre engine		60	44
1.4 and 1.6 (16SV and C16NZ) litre engines:			
Stage 1		35	26
Stage 2		Angle tighten a further 30 to 45°	
1.6 (16SH), 1.8 (18E) engines:			
Stage 1		50	37
Stage 2		Angle tighten a further 25 to 35°	
1.8 (18SE) and 2.0 litre engines:			
Stage 1		65	48
Stage 2		Angle tighten a further 30 to 45°	
Driveplate to crankshaft			
Main bearing cap bolts:			
1.3 litre engine:			
Bolts Part No. 11 082 602*		65	48
Bolts Part No. 90 215 694:			
Stage 1		50	37
Stage 2		Angle tighten a further 45 to 60°	
1.6 (16SH) and 1.8 (18E) litre engine:			
Bolts Part No. 90 215 047*		65	48
Bolts Part No. 90 234 048:			
Stage 1		50	37
Stage 2		Angle tighten a further 45 to 60°	
1.4 and 1.6 (16SV and C16NZ) litre engines:			
Stage 1		50	37
Stage 2		Angle tighten a further 45 to 60°	
1.8 (18SE) and 2.0 litre engines:			
Stage 1		50	37
Stage 2		Angle tighten a further 40 to 50°	
<i>*Use these bolts only if the angle-tightening bolts are not available</i>			
Oil pump relief valve cap		30	22
Oil pressure switch		30	22
Oil pump bolts		6	4
Oil drain plug		45	33
Sump pan bolts		5	4
Big-end cap bolts:			
1.3, 1.4 and 1.6 (16SV and C16NZ) litre engines			
Bolts with 15 mm thread length		28	21
Bolts with 40 mm thread length:			
Stage 1		25	18
Stage 2		Angle tighten a further 30°	
1.6 (16SH) and 1.8 (18E) engines			
Stage 1		45	33
1.8 (18SE) and 2.0 litre engines:			
Stage 1		35	26
Stage 2		Angle tighten a further 45°	
Cylinder head bolts:			
1.3, 1.4 litre and 1.6 (16SV and C16NZ) litre engines:			
Stage 1		25	18
Stage 2		Angle tighten a further 60°	
Stage 3		Angle tighten a further 60°	
Stage 4		Angle tighten a further 30°	
Warm the engine up to normal operating temperature then		Angle tighten a further 30°	
1.6 (16SH), 1.8 and 2.0 litre engines:			
Stage 1		25	18
Stage 2		Turn bolt through 60°	
Stage 3		Turn bolt through 60°	
Stage 4		Turn bolt through 60°	
Warm the engine up to normal operating temperature then		Angle tighten a further 30°	

Opel Corsa Engine Torque Settings

**Thirumalaisamy P.
Velavancorresponding**



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