

Thread Size (Dia.-TPI)	Number Thread Starts	Major Diameter (in.)	Lead (in./rev.)	Product Line	Static Load Rating Bronze Nut (lbs.)	Operating Load Rating (lbs.)	Minor Diameter (in.)	Drive Torque Ratio (in.-lbs./lbs.)	Forward Drive Efficiency	Screw Weight (lbs./ft.)
1/2-10	1	0.50	0.1	Acme	4,100	1,200	0.379	0.05	31%	0.52
5/8-8	1	0.625	0.125	Acme	6,600	2,000	0.479	0.06	31%	0.82
3/4-6	1	0.75	0.167	Acme	9,200	2,800	0.562	0.08	33%	1.2
7/8-6	1	0.875	0.167	Acme	13,300	3,900	0.687	0.09	30%	1.6
1-5	1	1.0	0.2	Acme	17,200	5,100	0.779	0.10	31%	2.1
1 1/8-5	1	1.125	0.2	Acme	22,700	6,600	0.904	0.11	29%	2.6
1 1/4-4	1	1.25	0.25	Acme	27,100	8,000	0.979	0.13	31%	3.4
1 1/4-5	1	1.25	0.2	Acme	29,000	8,300	1.03	0.12	27%	3.5
1 3/8-4	1	1.375	0.25	Acme	33,900	9,900	1.10	0.14	29%	4.1
1 3/8-4	2	1.375	0.5	Acme	33,800	9,800	1.10	0.18	45%	4.1
1 1/2-4	2	1.50	0.5	Acme	41,500	11,900	1.23	0.19	43%	5.0
1 3/4-4	1	1.75	0.25	Acme	59,100	16,800	1.48	0.16	24%	7.0
1 3/4-4	2	1.75	0.5	Acme	59,000	16,600	1.48	0.20	39%	7.0
2-4	1	2.0	0.25	Acme	79,700	22,500	1.73	0.18	22%	9.3
2-4	2	2.0	0.5	Acme	79,600	22,200	1.73	0.22	36%	9.3
2 1/4-3	1	2.25	0.333	Acme	97,200	27,600	1.89	0.21	25%	11.5
2 1/4-3	3	2.25	1	Acme	97,000	27,300	1.89	0.32	49%	11.5
2 1/2-3	1	2.50	0.333	Acme	123,000	34,800	2.14	0.23	23%	14.5
2 1/2-3	3	2.50	1	Acme	123,000	34,300	2.14	0.34	47%	14.5
2 3/4-3	1	2.75	0.333	Acme	152,000	42,800	2.39	0.25	22%	17.7
2 3/4-3	3	2.75	1	Acme	152,000	42,300	2.39	0.36	45%	17.7
3-2	1	3.0	0.5	Acme	168,000	48,200	2.48	0.29	27%	20.2
3-2	2	3.0	1	Acme	167,000	47,900	2.48	0.37	43%	20.2
3-2	4	3.0	2	Acme	167,000	47,600	2.48	0.54	59%	20.2
3 1/2-2	1	3.5	0.50	Acme	238,000	67,500	2.98	0.33	24%	28.1
3 1/2-2	2	3.5	1.0	Acme	238,000	67,000	2.98	0.41	39%	28.1
3 1/2-2	4	3.5	2.0	Acme	238,000	66,500	2.98	0.58	55%	28.1
4-2	1	4.0	0.50	Acme	321,000	90,300	3.48	0.36	22%	37.5
4-2	2	4.0	1.00	Acme	321,000	89,700	3.48	0.44	36%	37.5
4-2	4	4.0	2.00	Acme	320,000	89,000	3.48	0.61	52%	37.5
4 1/2-2	1	4.5	0.50	Acme	416,000	116,000	3.98	0.40	20%	48.1
4 1/2-2	2	4.5	1.00	Acme	416,000	116,000	3.98	0.48	33%	48.1
5-2	1	5.0	0.50	Acme	524,000	147,000	4.48	0.43	19%	60.1
5-2	2	5.0	1.00	Acme	524,000	146,000	4.48	0.51	31%	60.1
5-2	3	5.0	1.50	Acme	524,000	145,000	4.48	0.60	40%	60.1
5-2	4	5.0	2.00	Acme	523,000	145,000	4.48	0.68	47%	60.1
5 1/2-2	1	5.5	0.50	Acme	644,000	181,000	4.98	0.46	17%	73.5
5 1/2-2	2	5.5	1.00	Acme	644,000	180,000	4.98	0.55	29%	73.5
5 1/2-2	3	5.5	1.50	Acme	643,000	179,000	4.98	0.63	38%	73.5
5 1/2-2	4	5.5	2.00	Acme	643,000	178,000	4.98	0.71	45%	73.5
6-2	1	6.0	0.50	Acme	777,000	220,000	5.48	0.50	16%	88.1
6-1	2	6.0	2.00	Acme	675,000	192,000	4.98	0.75	43%	80.9
6-0.5	1	6.0	1.75	Acme	538,000	173,000	4.23	0.71	39%	71.4
6-0.5	9	6.0	18.00	Acme	492,000	166,000	3.98	3.79	76%	68.5
6-1	2	6.0	2.00	Acme	675,000	192,000	4.98	0.75	43%	80.9
6-1	3	6.0	3.00	Acme	675,000	192,000	4.98	0.92	52%	80.9
6-1	4	6.0	4.00	Acme	674,000	191,000	4.98	1.09	59%	80.9

# Metric Acme Thread Dimensions Chart

**L Cohen**



## **Metric Acme Thread Dimensions Chart:**

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