

TABLE II-B—Single sampling plan, r tightened inspection (Master table)

(see 4.9.3 and 4.9.4)

Lot size	Sample size	Acceptable Quality Levels Tightened Inspection																													
		0.010		0.015		0.020		0.030		0.040		0.050		0.075		0.100		0.150		0.200		0.300		0.400		0.500		0.600		0.800	
		Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc
A	2	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
B	3	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
C	5	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
D	8	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
E	12	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
F	20	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
G	32	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
H	50	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
I	80	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
J	125	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
K	200	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
L	320	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
M	500	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
N	800	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
O	1250	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
P	2000	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
Q	3200	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	

- ⊕ Use first sampling plan unless noted. If sample size equals or exceeds lot or batch size, do 100 percent inspection.
- ⊖ Use first sampling plan shown above.
- Ac Acceptance number.
- Rc Rejection number.

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**Final Report of the Joint Logistics Commanders Electronic Systems Reliability Workshop**, 1975  
**Technical Aids for Small Manufacturers** United States. Small Business Administration, 1956  
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*Quality Control by Statistical Methods* University of Michigan. Engineering Summer Conferences, 1969 **Industrial Research/development**, 1978-07 **Industrial Standardization**, 1954 Manufacturing Organization and Management Harold T. Amrine, John Arthur Ritchey, Oliver S. Hulley, 1975 Textbook on the principles practices and functions of industrial management in the manufacturing sector in the USA covers productivity and manufacturing management systems design location of industry design industrial equipment methods engineering work measurement factory organization production planning and production control labour relations personnel management etc Diagrams flow charts illustrations and statistical tables *Logistics: Principles and Applications, Second Edition* John W. Langford, 2007 This title incorporates SI units along with corresponding U S Customary System units It is valuable for anyone preparing for the Certified Professional Logistician exam It is useful to both the military and commercial sectors **Annual Book of ASTM Standards** American Society for Testing and Materials, 1986 A compilation of all ASTM standards issued each year **Handbook of Reliability Engineering and Management 2/E** W. Grant Ireson, Clyde F. Coombs, Jr., Richard Y. Moss, 1996 Responsible For Reliability Look No Further Finally a working tool that delivers expert guidance on all aspects of product reliability W Grant Ireson and Clyde F Coombs Jr s new Second Edition of Handbook of Reliability Engineering and Management gives you the specific engineering management and mathematics data you need to design and manufacture more reliable electronic and mechanical devices as well as complete systems You ll find proven industry practices for defining and achieving reliability goals real how to information not theoretical generalities You also get new methods for determining overall product reliability the latest design techniques for extending a product s life cycle tested strategies for incorporating reliability into new product development and more Semiconductor Reliability John E. Shwop, William H. Von Alven, 1961 **Ordnance**, 1951 Illinois Technograph, 1962 **Product Assurance Principles** Eugene R. Carrubba, Ronald D. Gordon, 1988

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