

FANUC Series 0- Model C Parameters

PRM No.	I/O Setting	Symbol	Description
0002 #0 0012 #0 0050 #0 0051 #0	0 1 2 3	STP2	0: The number of stop bits is 1. 1: The number of stop bits is 2.
0002 #3 0012 #3 0050 #3 0051 #3	0 1 2 3	RSASCII	(Valid for edition 0466/20, 666/18 or later) 0: ISO/EIA code is used for the reader/puncher interface. 1: ASCII code is used for the reader/puncher interface.
0002 #7 0012 #7 0050 #7 0051 #7	0 1 2 3	NFED	0: Feed is output before and after the program is output by using the reader/puncher interface. 1: Feed is not output before and after the program is output by using the reader/puncher interface.
0038 #2,1 0038 #5,4 0038 #7,6	3 2 1,0		Setting I/O device of reader/puncher interface. Bit 7,5,2 = 1 and bit 6,4,1 = 0 for RS232 device
0038 #3		FLKY	0: CRT/MDI keyboard is standard size. 1: CRT/MDI keyboard is full size.
0055 #0		ASCII	0: Communication of all data except NC data is executed in ISO code. 1: Communication of all data except NC data is executed in ASCII code.
0055 #1		ETX	0: The End Code is "CR". 1: The End Code is "ETX".
0552 0553 0250 0251	0 1 2 3		The baudrate is set as follows: 1: 50 2: 100 3: 110 4: 150 5: 200 6: 300 7: 600 8: 1200 9: 2400 10: 4800 11: 9600 12: 19200bps

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**The Minerals, Metals & Materials
Society**



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