

# Heat and Material Balance

Stream Description		Flue Gas to DCC		Neutralized Excess DCC Water		Demin Water (Note 2)		50 wt% NaOH (Note 2)		Scrubbing Solution Blowdown from DCC	
Stream Numbers		101		107		109		110		115	
Temperature, °C		48.7		48.6		15.0		20.0		27.9	
Pressure, bar(a)		1.00		4.00		1.35		1.35		4.00	
Component Flow	MM	kgmo/hr	mol%	kgmo/hr	mol%	kgmo/hr	mol%	kgmo/hr	mol%	kgmo/hr	mol%
H <sub>2</sub> O	18.02	3,491	11.2%	2,436	100.0%	8.0	100.0%	2.75	69.0%	18	96.7%
CO <sub>2</sub>	44.01	4,268	13.7%	0	0.0%	0	0.0%	0	0.0%	0	0.0%
N <sub>2</sub>	28.02	22,086	70.9%	0	0.0%	0	0.0%	0	0.0%	0	0.0%
Ar	39.95	249	0.8%	0	0.0%	0	0.0%	0	0.0%	0	0.0%
O <sub>2</sub>	32.00	1,059	3.4%	0	0.0%	0	0.0%	0	0.0%	0	0.0%
SO <sub>2</sub>	64.06	0.07	2 ppmv	0	0.0%	0	0.0%	0	0.0%	0	0.0%
SO <sub>3</sub>	64.06	0.44	14 ppmv	0	0.0%	0	0.0%	0	0.0%	0	0.0%
NO <sub>2</sub>	46.01	0.05	2 ppmv	0	0.0%	0	0.0%	0	0.0%	0	0.0%
NO	30.01	1.46	47 ppmv	0	0.0%	0	0.0%	0	0.0%	0	0.0%
NH <sub>3</sub>	17.03	0.210	7 ppmv	0	0.0%	0	0.0%	0	0.0%	0	0.0%
HCl	36.46	0.06	2 ppmv	0	0.0%	0	0.0%	0	0.0%	0	0.0%
HF	20.01	0.02	1 ppmv	0	0.0%	0	0.0%	0	0.0%	0	0.0%
Sodium Salts	-	0	0.0%	0.11	0.0%	0	0.0%	1.25	31.0%	0.59	3.0%
Ammonium Salts	-	0	0.0%	0.20	0.0%	0	0.0%	0	0.0%	0	0.0%
Total Molar Flow, kgmo/hr		31,155		2,436		8.0		4.0		19	
Total Mass Flow, kg/hr		913,340		43,910		140		100		410	
Molecular Weight		29.3		18.0		18.0		23.8		21.0	
Density, kg/m <sup>3</sup>		1,099		999.8		999.3		1,528.1		1,150.1	
Liquid Flow, m <sup>3</sup> /hr				44.3		0.14		0.06		0.34	
Vapor Flow, m <sup>3</sup> <sub>dry</sub> /hr (dry)		620,061									
Vapor Flow, m <sup>3</sup> <sub>wet</sub> /hr (wet)		696,308									
Vapor Flow, m <sup>3</sup> /hr (actual)		631,095									
pH				7.0		7.2		13.7		8.2	

# Energy Balance Chemical Engineering Spreadsheet

**Hongru Du**



## **Energy Balance Chemical Engineering Spreadsheet:**

## Decoding **Energy Balance Chemical Engineering Spreadsheet**: Revealing the Captivating Potential of Verbal Expression

In a time characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its ability to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**Energy Balance Chemical Engineering Spreadsheet**," a mesmerizing literary creation penned with a celebrated wordsmith, readers attempt an enlightening odyssey, unraveling the intricate significance of language and its enduring affect our lives. In this appraisal, we shall explore the book is central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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