

WELDER QUALIFICATION FORM (API 1104)

M/s CHAMUNDA ENGINEERING & FABRICATION WORK.

Welder's Name RANA PRATAP CHOUHAN	Welder's ID Stamp W-01	Test Location/Project HPCL MANGLIA DEPOT
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TEST CONDITIONS

	Test 1	Test 2	
	Single Qualification	Multiple Qualification	
Weld Type	BUTT WELD	N/A	N/A
Pipe Specification & Grade	API 5L GR-B PSL-1	N/A	N/A
Diameter of Test Pipe	6" NB	N/A	N/A
Wall Thickness	0.236"	N/A	N/A
Centerline of Pipe Axis 2G, 5G, 6G	6G	N/A	N/A
AWS Filler Metal Identification	A 5.1/A5.5	N/A	N/A
Welding Procedure Specification No.	MPEC/ROCL/WPS-01 DT-02/05/2016	N/A	N/A

WELDER QUALIFICATION BASED ON DESTRUCTIVE TEST & RESULTS

Number of Test Completed Per Test	Nick	Not Applicable	N/A	N/A
	Face	Not Applicable	N/A	N/A
	Root	Not Applicable	N/A	N/A
	Side	Not Applicable	N/A	N/A

Visual Acceptable Visual Not Acceptable Welder Qualified Welder Disqualified

WELDER QUALIFICATION BASED ON NDE OF TEST BUTT WELD

NDT Method	<input checked="" type="checkbox"/> Radiographic Testing	Welder ID No. W-01	Radiographic report No. 1098 DT-30/01/2021	X Ray's film No. 01
	<input type="checkbox"/> Ultrasonic Testing	Welder ID No. N/A	Ultrasonic Report No. N/A	Ultrasonic Data File name or no. (if applicable)- N/A

Visual Acceptable NDE Acceptable Welder Qualified Welder Disqualified

ESSENTIAL VARIABLES FOR WELDER QUALIFICATION (Mark with an 'X')

WELDING					Welding Equipment			API Filler Metal Group No. (1, 2, 3)	Welding Electrode Direction of Travel		Qualification	
Welding Process					Manual	Semi-Automatic	Automatic		Up	Down	Multi-Qual (All diameters, wall thickness & positions.)	Single (See Additional Limitations below)
SMAW	GMAW	SAW	GTAW	FCAW								
X	N/A	N/A	N/A	N/A	X	N/A	N/A	1,3	X	N/A	N/A	X

ADDITIONAL LIMITATIONS (Mark with an 'X') ONLY COMPLETE THIS SECTION FOR SINGLE QUALIFICATION

Pipe						Butt Weld			Fillet Weld					
Outside Diameter Inches			Wall Thickness Inches			Centerline of Pipe (Axis)			Position		90-70° Bevel	Mech GMAW Welding Bevel	Branch Fillet	Lap Fillet
<2.375	≥2.375 <12.75	>12.75	<0.188	≥0.188 <0.750	≥0.750	Vertical 2G	Horizontal 5G	All Pipe Axis Positions	Fixed	Rolled				
N/A	X	N/A	N/A	X	N/A			X	X	N/A	X	N/A	N/A	X

Prepared By. Name & Signature	Witnessed By. Name & Signature
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Api 1104 Welder Qualification Questions Aws Welding

**American Welding Society. Structural
Welding Committee, American Welding
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Technology Howard B. Cary, 1994 This well respected introductory welding book contains coverage of the latest codes materials and processes necessary to become proficient in an ever more complex industry The technology of welding is growing and the book s focus on arc welding processes and the use of steel in construction reflect those changes while continuing to provide a comprehensive coverage of basic principles and theory Contains content on hybrid welding and stir friction welding background concepts and basic welding techniques the latest standards codes and specifications provided by the AWS the most recent information on the use of high strength metals laser welding and arc and oxyacetylene welding specifications for filler materials electrodes brazing fluxes etc computer aided welding processes the latest information on the training of welding personnel and welding power sources For any welding related occupations especially welding inspectors technicians or engineers *Welding Journal* ,1986 Proceedings of the Pipe Welding Conference, 10-13 November 1969 ,1970 AWS API 1104-E- 2008, Practice Exam and Key ,2008-01-01 **API Std 1104 Interview**

Questions and Answers: The Guide for Welding Professionals Chetan Singh, Are you preparing for an API Std 1104 interview or seeking to elevate your expertise in welding inspection Look no further API Std 1104 Interview Questions and Answers The Guide for Welding Professionals is your essential companion for mastering the key concepts of welding inspection codes and practices related to the American Petroleum Institute API Whether you re a welding professional inspector engineer or someone aspiring to join the field this API 1104 code book equips you with the tools to excel The clear concise language and structured format make it an invaluable resource for both beginners and experienced professionals Don t miss the chance to gain a competitive edge in your career Master API 1104 ace your interviews and advance your welding expertise with this all in one guide **AWS API 1104-M- 2008, Study Guide for API Standard 1104** American Welding Society. Education Services,2008-01-01 Contains information on the use of API Standard **The Professional's Advisor to Welding Procedure Qualification Variables Cross Reference Tables for AWS D1. 1, AWS D1. 5, AWS B2. 1, ASME IX, and API 1104 (2005)** American Welding Society,2005-01-01 *Welding Certification Exam Prep* Mike L Porter,2026-02-15 Are you ready to turn your welding skills into a nationally recognized certification and a stronger higher paying career Whether you re preparing for your first welding certification exam or aiming to upgrade your credentials this comprehensive Welding Certification Exam Study Guide is your all in one roadmap to success Designed for aspiring welders trade school students and working professionals this book delivers clear practical and exam focused content to help you pass with confidence and stand out in a competitive industry Welding certification exams are demanding They test not only your technical knowledge but also your ability to apply codes read blueprints follow procedures and produce high quality welds under pressure This guide breaks down complex welding concepts into easy to understand explanations making even advanced topics approachable without oversimplifying what truly matters on the exam Inside this book you ll find in depth coverage of all major welding processes including SMAW GMAW MIG GTAW TIG and FCAW You ll learn how to select

electrodes and filler metals control heat input prevent cracking and distortion and apply proper preheat and post weld heat treatment Detailed sections on welding metallurgy explain how different metals behave under heat helping you avoid common weld failures This guide also prepares you for the real world expectations of certified welders You ll master blueprint reading and welding symbols understand AWS codes and standards such as AWS D1 1 and learn procedure and performance qualification requirements Clear explanations of weld defects visual inspection and non destructive testing UT RT MT and PT ensure you know exactly what inspectors look for and how to meet acceptance criteria To reinforce learning and boost exam readiness this book includes 200 high quality welding certification practice questions with multiple choice answers and detailed explanations These questions are designed to mirror real exam scenarios helping you sharpen your test taking skills and identify areas that need improvement More than just a test prep book this guide is a career building resource It emphasizes safety professionalism and consistency qualities employers demand from certified welders across construction manufacturing energy and industrial sectors If you re serious about passing your welding certification exam and building a future proof welding career this book gives you the knowledge confidence and practical insight to succeed one weld at a time *AWS QC13-2006, Standard for AWS Certification of Welding Supervisors American Welding Society,2006*

CWI Part A Exam Mike L Turner,2024-09-24 Are you ready to elevate your career in welding and become a Certified Welding Inspector CWI In the demanding world of welding the CWI certification not only enhances your professional credentials but also ensures you possess the expertise needed to uphold industry standards This comprehensive guide to the CWI Part A exam is your essential resource for mastering the knowledge required to succeed Designed for both aspiring and seasoned welding professionals this book delves into every crucial aspect of the CWI Part A exam It begins with an in depth overview of welding safety and health emphasizing the importance of personal protective equipment and hazard identification You ll discover a detailed examination of various welding processes including Shielded Metal Arc Welding SMAW and Gas Metal Arc Welding GMAW complete with their advantages limitations and applications As you navigate through the chapters you will encounter essential topics such as welding symbols and drawings weld joint design and the critical role of metallurgy in welding Each section is crafted to provide you with clear explanations and practical insights ensuring you not only understand the material but can also apply it in real world situations With a focus on inspection techniques the guide covers both non destructive and destructive testing methods equipping you with the knowledge to evaluate weld quality effectively It also explores the various codes standards and specifications that govern welding practices underscoring the importance of adherence to these guidelines in maintaining industry integrity What truly sets this book apart are the extensive practice questions and full length mock exams designed to simulate the actual CWI Part A exam experience With detailed answers and explanations provided you ll be able to assess your understanding and refine your knowledge in preparation for exam day This guide is the ultimate companion on your journey to becoming a Certified

Welding Inspector Empower yourself with the confidence and expertise to excel in your field ensuring your place at the forefront of the welding industry Prepare to embark on a transformative experience that will not only help you pass the exam but also position you as a leader in welding quality assurance **Structural Welding Code--steel** American Welding Society. Structural Welding Committee,American Welding Society,1994 **Standard for AWS Certified Welders** ,1989

QC1-2006, Standard for AWS Certification of Welding Inspectors ,2006 This standard defines the requirements and program for the American Welding Society to certify welding inspectors The certification of visual welding inspectors requires documentaiton of experience satisfactory completion of an examination and proof of visual acuity The examination tests the inspector s knowledge of welding processes welding procedures destructive tests terms definitions symbols reports safety and responsibilities *Specifiction for Welding Procedure and Performance Qualification* ,2005 **Study Guide for API Standard 1104** American Welding Society. Education Department,2017 This study guide contains information on the use of API Standard 1104 Twenty First Edition which will assist the student in learning how to use the standard as well as in preparing for code related examinations Material is provided for each of the 13 sections of the standard and Annexes A and B Exercise questions and answers are provided for each section and annex and additional practice tests are included at the end Standard for Accreditation of Test Facilities for AWS Certified Welder Program American Welding Society,1989

E G 3. 0-96 American Welding Society,1996

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