



未注公差直径尺寸 公差(IT10~14)

未注公差尺寸的极限偏差 (GB/T1800.1-1997)

公称尺寸		公差等级					公称尺寸		公差等级				
		IT10	IT11	IT12	IT13	IT14			IT10	IT11	IT12	IT13	IT14
大于	至	单位: mm					大于	至	单位: mm				
-	3	0.04	0.06	0.1	0.14	0.25	315	400	0.23	0.36	0.57	0.89	3.60
3	6	0.04 8	0.07 5	0.12	0.18	0.30	400	500	0.25	0.4	0.63	0.97	4.00
6	10	0.05 8	0.09	0.15	0.22	0.36	500	630	0.28	0.44	0.7	1.1	4.4
10	18	0.07	0.11	0.18	0.27	0.43	630	800	0.32	0.5	0.8	1.25	5.0
18	30	0.08 4	0.13	0.21	0.33	0.52	800	1000	0.36	0.56	0.9	1.4	5.6
30	50	0.1	0.16	0.25	0.39	0.62	1000	1250	0.42	0.66	1.05	1.65	6.6
50	80	0.12	0.19	0.3	0.46	0.74	1250	1600	0.5	0.78	1.25	1.95	7.8
80	120	0.14	0.22	0.35	0.54	0.87	1600	2000	0.6	0.92	1.5	2.3	9.2
120	180	0.16	0.25	0.4	0.63	1.00	2000	2500	0.7	1.1	1.75	2.8	11.0
180	250	0.18 5	0.29	0.46	0.72	1.15	2500	3150	0.86	1.35	2.1	3.3	13.5
250	315	0.21	0.32	0.52	0.81	1.30	-	-	-	-	-	-	-

公称尺寸		公差等级					公称尺寸		公差等级				
		IT10 /2	IT11 /2	IT12 /2	IT13 /2	IT14 /2			IT10 /2	IT11 /2	IT12 /2	IT13 /2	IT14 /2
大于	至	单位: mm					大于	至	单位: mm				
-	3	0.02	0.03	0.05	0.07	0.12 5	315	400	0.11 5	0.18	0.285	0.445	1.8
3	6	0.024	0.037	0.06	0.09	0.15	400	500	0.12 5	0.2	0.315	0.485	2.0
6	10	0.029	0.045	0.07 5	0.11	0.18	500	630	0.14	0.22	0.35	0.55	2.2
10	18	0.035	0.055	0.09	0.135	0.21 5	630	800	0.16	0.25	0.4	0.625	2.5
18	30	0.042	0.065	0.10 5	0.165	0.26	800	1000	0.18	0.28	0.45	0.7	2.8
30	50	0.05	0.08	0.12 5	0.195	0.31	1000	1250	0.21	0.33	0.525	0.825	3.3
50	80	0.06	0.095	0.15	0.23	0.37	1250	1600	0.25	0.39	0.625	0.975	3.9
80	120	0.07	0.11	0.17 5	0.27	0.43 5	1600	2000	0.30	0.46	0.75	1.15	4.6

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Jianjun Gao



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