



Dimensions, in.

Nominal Diameter	Standard Specimen	Small-Size Specimens Proportional to Standard		
	0.500	0.350	0.250	0.160
G—Gage length	2.000 ± 0.005	1.400 ± 0.005	1.000 ± 0.005	0.640 ± 0.005
D—Diameter (Note 1)	0.500 ± 0.010	0.350 ± 0.007	0.250 ± 0.005	0.160 ± 0.003
R—Radius of fillet, min	$\frac{1}{8}$	$\frac{1}{8}$	$\frac{3}{16}$	$\frac{1}{8}$
A—Length of reduced section, min (Note 2)	2%	1%	1%	$\frac{1}{2}$

NOTE 1—The reduced section may have a gradual taper from the ends toward the center, with the ends not more than 1% larger in diameter than the center (controlling dimension).

NOTE 2—If desired, the length of the reduced section may be increased to accommodate an extensometer of any convenient gage length. Reference marks for the measurement of elongation should, nevertheless, be spaced at the indicated gage length.

NOTE 3—The gage length and fillets shall be as shown, but the ends may be of any form to fit the holders of the testing machine in such a way that the load shall be axial (see Fig. 7). If the ends are held in wedge grips it is desirable, if possible, to make the length of the grip section great enough to allow the specimen to extend into the grips a distance equal to two thirds or more of the length of the grips.

NOTE 4—On the round specimens in Figs. 8 and 9, the gage lengths are equal to four times the nominal diameter. In some product specifications other specimens may be provided for, but unless the 4-to-1 ratio is maintained within dimensional tolerances, the elongation values may not be comparable with those obtained from the standard test specimen.

NOTE 5—The use of specimens smaller than 0.250-in. diameter shall be restricted to cases when the material to be tested is of insufficient size to obtain larger specimens or when all parties agree to their use for acceptance testing. Smaller specimens require suitable equipment and greater skill in both machining and testing.

NOTE 6—Four sizes of specimens often used have diameters of approximately 0.505, 0.357, 0.252, and 0.160 in., the reason being to permit easy calculations of stress from loads, since the corresponding cross-sectional areas are equal or close to 0.200, 0.100, 0.0500, and 0.0200 in.², respectively. Thus, when the actual diameters agree with these values, the stresses (or strengths) may be computed using the simple multiplying factors 5, 10, 20, and 50, respectively.

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Magnesium Technology 2020 J. Brian Jordon, Victoria Miller, Vineet V. Joshi, Neale R. Neelameggham, 2020-01-22 The Magnesium Technology Symposium the event on which this collection is based is one of the largest yearly gatherings of magnesium specialists in the world Papers represent all aspects of the field ranging from primary production to applications to recycling Moreover papers explore everything from basic research findings to industrialization Magnesium Technology 2020 covers a broad spectrum of current topics including alloys and their properties cast products and processing wrought products and processing forming joining and machining corrosion and surface finishing and structural applications In addition there is coverage of new and emerging applications Advances in Processing of Lightweight Metal Alloys and Composites R. Vaira Vignesh, R. Padmanaban, M. Govindaraju, 2022-11-18 This book covers the most important aspects of lightweight metal alloys including history physical metallurgy overview of production technologies alloy development compositing post processing heat treatment surface engineering bulk deformation and joining methodologies It discusses the microstructural evolution fractography morphology of corroded and worn surface to enable easy understanding of the mechanism The topics covered in this book include lightweight metallic materials instrumental characterization of light weight metal alloys and composites severe plastic deformation processing of aluminum alloys solid state welding of aluminum alloys aluminum metal matrix composite for automotive and aircraft applications and heat treatment of aluminum metal matrix composites The book is highly useful for students researchers academicians scientists and engineers working on lightweight materials Standard Test Methods for Tension Testing Wrought and Cast Aluminum- and Magnesium-Alloy Products, 2014 *Department Of Defense Index of Specifications and Standards Alphabetical Listing Part I September 2005*, *Advances in Manufacturing Processes* Harshit K. Dave, Dumitru Nedelcu, 2020-11-30 This book presents the select proceedings of the International Conference on Recent Advances in Manufacturing RAM 2020 This volume in particular provides insights into current research trends and opportunities within the manufacturing processes domain such as conventional and unconventional manufacturing micro and nano manufacturing chemical and biochemical manufacturing and computer integrated manufacturing CIM The topics covered include emerging areas of the fourth industrial revolution such as additive manufacturing sustainable and energy efficient manufacturing smart manufacturing artificial intelligence in manufacturing application and computer integrated manufacturing This book will be useful for to researchers and practitioners alike **Proceedings of International Conference on Intelligent Manufacturing and Automation** Hari Vasudevan, Vijaya Kumar N. Kottur, Amool A. Raina, 2018-11-04 This book presents the outcomes of the International Conference on Intelligent Manufacturing and Automation ICIMA 2018 organized by the Departments of Mechanical Engineering and Production Engineering at Dwarkadas J Sanghvi College of Engineering Mumbai and the Indian Society of Manufacturing Engineers It includes original research and the latest advances in the field focusing on automation

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