

# Basic principles of vacuum technology

## Introduction

### Practical use of vacuum

Handling is a subfunction of material flow and is subdivided into the areas of storing, changing quantities, moving, securing and checking. Handling requires the availability of specific geometric bodies (component parts or assemblies). Among the equipment used in handling

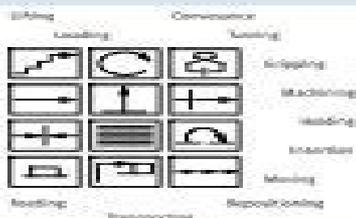
technology are feed technology components and systems, pick-and-place devices, manipulators and robots. The way in which parts are handled has a major influence on productivity in automated production and

assembly processes today. Vacuum technology is now an important part of this handling technology and has become indispensable in many of the industries and fields of application in which it is used.

Vacuum technology has proven to be extremely effective in the handling of a wide variety of materials and parts and has thus opened up entirely new areas of application and solutions for handling technology.

### Handling tasks

The following keywords and symbols illustrate the significance of vacuum technology in handling technology as well as the various tasks that it is used to perform.



All of these tasks combined cover an almost unlimited range of applications in industry.

Industrial fields of application of vacuum technology include, for example:

- Special machine construction
- Packaging industry
- Food industry
- Woodworking industry
- Metalworking industry
- Automotive industry
- Electrical engineering industry

### General

Vacuum technology generally tends to come under the umbrella term of gripper technology.

In handling technology, a large number of applications use mechanical gripper technology to great effect.



Nevertheless, there are also a great many applications where this technology is being pushed to its limits.

This is where vacuum technology frequently comes into play and, indeed, is creating entirely new concepts and possibilities.



### Advantages

Vacuum in handling technology means:

- Gentle handling of fragile parts

- Simple component and system design
- Compact, space-saving design

- Low weight, i.e. suitable for extremely dynamic movement
- Fast cycle times possible

- Low cost
- Low maintenance costs
- Can be adapted to suit many requirements

### Important factors to consider

The decision to use vacuum technology or a rather handling technology depends on a number of different factors. Some of the most important factors to consider are described here.

- Weight of the workpiece
- Temperature of the workpiece or its surface
- Speed per unit of time for cycle completion
- Shape of the workpiece surface
- Roughness of the workpiece surface
- Stroke travel and conveying distance for handling

Having such a wide range of vacuum component variants makes it easy to find the right components for just about any application, taking into account the above factors, with special features such as heat resistance, speed, suction capacity, etc.

Festo provides a software tool which helps you select or find the right vacuum components for your specific applications.

# Basic Principles Of Vacuum Technology Brief Overview Festo

**Jessica J Manson**



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## **Table of Contents Basic Principles Of Vacuum Technology Brief Overview Festo**

1. Understanding the eBook Basic Principles Of Vacuum Technology Brief Overview Festo
  - The Rise of Digital Reading Basic Principles Of Vacuum Technology Brief Overview Festo
  - Advantages of eBooks Over Traditional Books
2. Identifying Basic Principles Of Vacuum Technology Brief Overview Festo
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Basic Principles Of Vacuum Technology Brief Overview Festo
  - User-Friendly Interface
4. Exploring eBook Recommendations from Basic Principles Of Vacuum Technology Brief Overview Festo
  - Personalized Recommendations
  - Basic Principles Of Vacuum Technology Brief Overview Festo User Reviews and Ratings
  - Basic Principles Of Vacuum Technology Brief Overview Festo and Bestseller Lists

5. Accessing Basic Principles Of Vacuum Technology Brief Overview Festo Free and Paid eBooks
  - Basic Principles Of Vacuum Technology Brief Overview Festo Public Domain eBooks
  - Basic Principles Of Vacuum Technology Brief Overview Festo eBook Subscription Services
  - Basic Principles Of Vacuum Technology Brief Overview Festo Budget-Friendly Options
6. Navigating Basic Principles Of Vacuum Technology Brief Overview Festo eBook Formats
  - ePub, PDF, MOBI, and More
  - Basic Principles Of Vacuum Technology Brief Overview Festo Compatibility with Devices
  - Basic Principles Of Vacuum Technology Brief Overview Festo Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Basic Principles Of Vacuum Technology Brief Overview Festo
  - Highlighting and Note-Taking Basic Principles Of Vacuum Technology Brief Overview Festo
  - Interactive Elements Basic Principles Of Vacuum Technology Brief Overview Festo
8. Staying Engaged with Basic Principles Of Vacuum Technology Brief Overview Festo
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Basic Principles Of Vacuum Technology Brief Overview Festo
9. Balancing eBooks and Physical Books Basic Principles Of Vacuum Technology Brief Overview Festo
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Basic Principles Of Vacuum Technology Brief Overview Festo
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Basic Principles Of Vacuum Technology Brief Overview Festo
  - Setting Reading Goals Basic Principles Of Vacuum Technology Brief Overview Festo
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Basic Principles Of Vacuum Technology Brief Overview Festo
  - Fact-Checking eBook Content of Basic Principles Of Vacuum Technology Brief Overview Festo
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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