

BERGER-LAHR D450 STEPPER DRIVE CARD

7.1 Phase current (given in A) Stepper Motor VRDM566/50 VRDM568/50

I (A)	0.55	0.70	0.85	1.0	1.15	1.3	1.45	1.6	1.75	1.9
Position	0	1	2	3	4	5	6	7	8	9

I (A)	2.05	2.2	2.35	2.5	2.65	2.8				
Position	A	B	C	D	E	F				

7.2 Current reduction

Switch position	LOWER		UPPER	
Pulse frequency	< 10 Hz	> 10 Hz	< 10 Hz	> 10 Hz
Motor current I	I_{nom}	I_{nom}	$I_{nom} \times 0.6$	I_{nom}

7.3 Step angle

Switch position	LOWER	UPPER
Step angle	Full step 500 steps per rotation ($\alpha = 0.72^\circ$)	Half step 1000 steps per rotation ($\alpha = 0.36^\circ$)

7.4 Sense of rotation

Switch position	LOWER	UPPER
Signal input current applied	counterclockwise	clockwise
Signal input currentless	clockwise	counterclockwise

* viewed from front to shaft

Berger Lahr Stepper Drive Manual

Ian Pickup



Berger Lahr Stepper Drive Manual:

Whispering the Strategies of Language: An Psychological Journey through **Berger Lahr Stepper Drive Manual**

In a digitally-driven earth where monitors reign great and instant interaction drowns out the subtleties of language, the profound secrets and emotional subtleties hidden within phrases usually get unheard. However, nestled within the pages of **Berger Lahr Stepper Drive Manual** a interesting fictional treasure pulsing with organic emotions, lies a fantastic quest waiting to be undertaken. Penned by a talented wordsmith, that charming opus invites readers on an introspective trip, lightly unraveling the veiled truths and profound affect resonating within the very cloth of every word. Within the psychological depths with this touching evaluation, we can embark upon a genuine exploration of the book is core subjects, dissect its interesting publishing design, and yield to the strong resonance it evokes strong within the recesses of readers hearts.

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