

Thread angle 60°

Name	Type	Bolt				Nut
		Pitch	Nominal Ø	Actual Ø *	Thread radius**	Tapping drill Ø ***
		mm	mm	mm	mm	mm
M3	coarse	0.50	3.0	2.95	0.07	2.5
M4	coarse	0.70	4.0	3.93	0.10	3.2
M5	coarse	0.80	5.0	4.92	0.12	4.1
M6	fine	0.75	6.0	5.93	0.11	5.2
M6	coarse	1.00	6.0	5.90	0.14	4.9
M8	fine	0.75	8.0	7.93	0.11	7.2
M8	fine	1.00	8.0	7.90	0.14	6.9
M8	coarse	1.25	8.0	7.88	0.18	6.7
M10	fine	0.75	10.0	9.93	0.11	9.2
M10	fine	1.00	10.0	9.90	0.14	8.9
M10	coarse	1.50	10.0	9.85	0.22	8.4
M12	fine	1.00	12.0	11.90	0.14	10.9
M12	fine	1.25	12.0	11.88	0.18	10.7
M12	fine	1.50	12.0	11.85	0.22	10.4
M12	coarse	1.75	12.0	11.83	0.25	10.1
M14	fine	1.25	14.0	13.88	0.18	12.7
M14	fine	1.50	14.0	13.85	0.22	12.4
M14	coarse	2.00	14.0	13.80	0.29	11.8
M16	fine	1.00	16.0	15.90	0.14	14.9
M16	fine	1.50	16.0	15.85	0.22	14.4
M16	coarse	2.00	16.0	15.80	0.29	13.8
M18	fine	1.00	18.0	17.90	0.14	16.9
M18	fine	1.50	18.0	17.85	0.22	16.4
M18	fine	2.00	18.0	17.80	0.29	15.8
M18	coarse	2.50	18.0	17.75	0.36	15.3
M20	fine	1.00	20.0	19.90	0.14	18.9
M20	fine	1.50	20.0	19.85	0.22	18.4
M20	fine	2.00	20.0	19.80	0.29	17.8
M20	coarse	2.50	20.0	19.75	0.36	17.3
M22	fine	1.00	22.0	21.90	0.14	20.9
M22	fine	1.50	22.0	21.85	0.22	20.4
M22	fine	2.00	22.0	21.80	0.29	19.8
M22	coarse	2.50	22.0	21.75	0.36	19.3
M24	fine	1.00	24.0	23.90	0.14	22.9
M24	fine	1.50	24.0	23.85	0.22	22.4
M24	fine	2.00	24.0	23.80	0.29	21.8
M24	coarse	3.00	24.0	23.70	0.43	20.8
M30	coarse	3.50	30.0	29.65	0.51	26.2

* actual diameter = nominal Ø - 0,1 x pitch (P)

Example:

M8 x 1,25
 nominal Ø = 8,0 mm
 P = 1,25 mm
 actual Ø = 8 - (0,1 x 1,25) = 7,88 mm

** thread radius = 0,144 x pitch (P)

Example

M8 x 1,25
 P = 1,25 mm
 radius = 0,144 x 1,25 = 0,18 mm

*** tapping drill Ø = nominal Ø - 1,08 x pitch (P)

Example

M8 x 1,25
 nominal Ø = 8,0 mm
 P = 1,25 mm
 drill Ø = 8 - (1,08 x 1,25) = 6,7 mm

Iso Metric Screw Thread Chart

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ISO General Purpose Metric Screw Threads. Selected Sizes for Screws, Bolts and Nuts British Standards Institute Staff,1999-04-15 ISO metric threads Threads Thread forms Threaded components Threaded fasteners Fasteners Screws bolts Nuts Bolts Dimensions Diameter Working range Thread pitch Preferred sizes **ISO Metric Screw Threads** British Standards Institution,1963 **NASA Technical Memorandum** ,1976 Analysis and Design of Machine Elements Vijay Kumar Jadon,Suresh Verma,2010-02 The book covers fundamental concepts description terminology force analysis and methods of analysis and design The emphasis in treating the machine elements is on methods and procedures that give the student competence in applying these to mechanical components in general The book offers the students to learn to use the best available scientific understanding together with empirical information good judgement and often a degree of ingenuity in order to produce the best product Few unique articles e g chain failure modes lubrication of chain drive timing belt pulleys rope lay selection wire rope manufacturing methods effect of sheave size etc are included Friction materials are discussed in detail for both wet and dry running with the relevant charts used in industry Design of journal bearing is dealt exhaustively Salient Features Compatible with the Machine Design Data Book same author and publisher Thorough treatment of the requisite engineering mechanics topics Balance between analysis and design Emphasis on the materials properties and analysis of the machine element Material factor of safety and manufacturing method are given for each machine element Design steps are given for all important machine elements The example design problems and solution techniques are spelled out in detail Objective type short answer and review problems are given at the end of each chapter All the illustrations are done with the help of suitable diagrams As per Indian Standards *Specification for ISO Metric Screw Threads* British Standards Institution,1963 **Transactions of Technical Conference on Metric Mechanical Fasteners** American National Metric Council,1975 ISO Metric Screw Threads. Specification for Selected Limits of Size British Standards Institute Staff,2007-11-30 ISO metric threads Thread forms Threads Nuts Bolts Diameter Dimensions Thread pitch Size Dimensional tolerances Aircraft components **ISO Metric Screw Threads. Principles and Basic Data** British Standards Institute Staff,British Standards Institution,1981-03-01 ISO metric threads Thread forms Threads Dimensions Thread pitch Diameter Nuts Bolts Length Dimensional tolerances *Machinery's Handbook Pocket Companion* Chris McCauley,2000 An extremely concise yet completely authoritative ready reference which draws its contents largely from Machinery's Handbook **A Text Book of Machine Design** Rajendra Karwa,2002 ISO Metric Screw Threads. Specification for Selected Limits of Size British Standards Institute Staff,British Standards Institution,1981-12 ISO metric threads Thread forms Threads Nuts Bolts Diameter Dimensions Thread pitch Size Dimensional tolerances Aircraft components **ISO Catalogue** International Organization for Standardization,1997 *ISO Metric Screw Threads. Principles and Basic Data* British Standards Institute Staff,2007-11-30 ISO metric threads Thread forms Threads Dimensions Thread pitch Diameter Nuts Bolts Length

Dimensional tolerances **Information on the Metric System and Related Fields** Ernst Lange,1976 *Drafting for Engineers* Carl Lars Svensen,1927 **Specification for ISO Metric Screw Thread** Institiut Piawaian Malaysia,1974
Catalogue Bureau of Indian Standards,2010 *Classified List of Indian Standards and ISI Certification Mark Licensees*
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