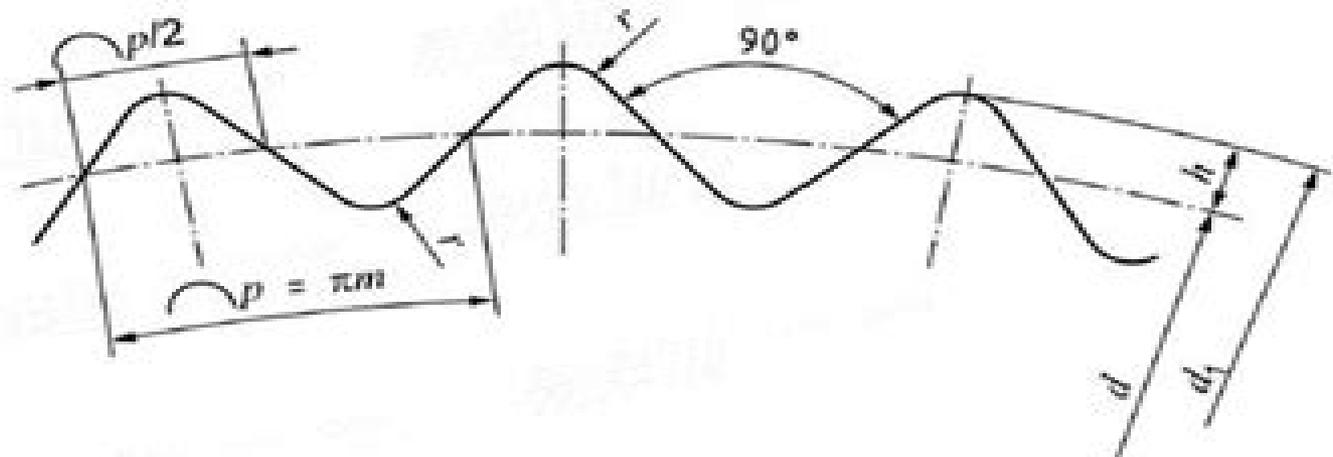


附表 A: 使用模块确定滚花尺寸的另一方法



Key

- m module of knurling
- d diameter before knurling
- d_1 diameter of the finished knurling
- h displacement of material
- p pitch
- r radius

Figure A.3 — Shape and dimensions of knurling

Table A.1 — Dimensions of knurling

Module m	Pitch p mm	Radius r mm	Displacement of material h mm
0.2	0.628	0.06	0.132
0.3	0.942	0.09	0.198
0.5	1.571	0.16	0.326

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JL Elias



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