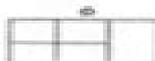


Routine Servicing and Mechanical Checks

Load Positioning



Unladen



| | | |
|----|----|----|
| A | | |
| 50 | 12 | |
| 50 | 12 | 50 |

| | | |
|----|----|--|
| M | | |
| 70 | 70 | |
| 70 | 70 | |

| | | |
|----|--|--|
| B | | |
| 65 | | |
| 65 | | |

| | | |
|----|----|----|
| N | | |
| 70 | 70 | 40 |
| 70 | 70 | 40 |

| | | |
|----|----|--|
| C | | |
| 65 | 33 | |
| 65 | 33 | |

| | | |
|----|----|----|
| P | | |
| 70 | 70 | 50 |
| 70 | 70 | 50 |

| | | |
|----|----|--|
| D | | |
| 65 | 65 | |
| 65 | 65 | |

| | | |
|----|--|--|
| Q | | |
| 75 | | |
| 75 | | |

| | | |
|----|--|--|
| E | | |
| 70 | | |
| 70 | | |

| | | |
|----|----|--|
| R | | |
| 75 | 75 | |
| 75 | 75 | |

| | | |
|----|--|----|
| F | | |
| 70 | | 14 |
| 70 | | 14 |

| | | |
|----|----|----|
| S | | |
| 75 | 38 | 50 |
| 75 | 38 | 50 |

| | | |
|----|--|----|
| G | | |
| 70 | | 30 |
| 70 | | 30 |

| | | |
|----|----|----|
| T | | |
| 75 | 75 | 75 |
| 75 | 75 | 75 |

| | | |
|----|----|--|
| H | | |
| 70 | 35 | |
| 70 | 35 | |

| | | |
|----|----|-----|
| U | | |
| 75 | 75 | 100 |
| 75 | 75 | 100 |

| | | |
|----|----|----|
| J | | |
| 70 | 35 | 20 |
| 70 | 35 | 20 |

| | | |
|----|----|----|
| V | | |
| 80 | 80 | 40 |
| 80 | 80 | 40 |

| | | |
|----|----|----|
| K | | |
| 70 | 35 | 30 |
| 70 | 35 | 30 |

| | | |
|---|----|--|
| W | | |
| | 25 | |
| | 25 | |

| | | |
|----|----|----|
| L | | |
| 70 | 38 | 50 |
| 70 | 38 | 50 |

| | |
|---|-------------------------|
| 100 Model | Alcona-C |
| 101 Engine specially tuned for | Cavalier |
| 102 Year | 1.3 |
| 103 Engine | 1995-98 |
| 104 Valve clearance - In (= cold) mm/Clear To | 135 |
| 105 Compressor pressure | 0.15 (0) - 0.25 (10) * |
| 106 Oil pressure | for 1.5-1900 |
| 107 Radiator cap | bar 1.30-1.35 |
| 108 Thermostat opens | °C 91 |
| 109 Drive belt size - a) Alternator | mm 5.5x27.5 |
| 110 Drive belt tension - b) to P40/AC | mm 5.5x75.0 |
| 111 Drive belt tension - c) | mm 5/70 |
| 112 Filling capacities | litres |
| 113 Engine with filter | Lines 3.0 |
| 114 Coolant 4/5 speed | Lines 1.7/1.8 |
| 115 Automatic transmission (ref.) | Lines 7.0 |
| 116 Differential | Lines - |
| 117 Cooling system | Lines 6.7† |
| 118 Tightening torques | Nm |
| 119 Cylinder head Stage 1 | 24 |
| 120 Stage 2 | 80 |
| 121 Stage 3 | 80 |
| 122 Stage 4 | 80 |
| 123 Stage 5 | 30 |
| 124 Stage 6 | 30 |
| 125 Main bearings | 45 |
| 126 Big end bearings | 28 |
| 127 Flywheel | 60 |
| 128 Spark plugs | 30 |
| 129 Road wheels | 90 |
| 130 Battery | V/AC 12/24 |
| 131 Starter motor | Make Bosch |
| 132 Type | 0-001 157 024 |
| 133 Starting voltage | V 8.0 |
| 134 Lockdown | A/V 380-460/9.0 |
| 135 Lockdown at lower voltage | A/V 325-400/7.0 |
| 136 Alternator/Regulator | Make Bosch |
| 137 Type | 0 120 489 117 |
| 138 Alternator output at engine speed | A/V/amp 45/14/3000 |
| 139 Voltage regulator | Type - |
| 140 Regulated voltage | V 13.7-14.5 |
| 141 Wheel alignment | see also page 2 |
| 142 Front toe-in (N/Neg - Toe-out) | mm 0±1 |
| 143 Front camber | (deg) 0° ± 10° |
| 144 Front caster | (deg) 1° 15' N/0° 15' P |
| 145 KPI (King Pin Inclination) | (deg) 0° ± 2° |
| 146 Notes | AC/EC |
| 147 | - |
| 148 | - |
| 149 | - |
| 150 | - |

Notes
 1. In A
 2. In B
 3. In C
 4. In D
 5. In E
 6. In F
 7. In G
 8. In H
 9. In I
 10. In J
 11. In K
 12. In L
 13. In M
 14. In N
 15. In O
 16. In P
 17. In Q
 18. In R
 19. In S
 20. In T
 21. In U
 22. In V
 23. In W
 24. In X
 25. In Y
 26. In Z



Valve clearances in millimetres and thousandths of an inch.

Fan belt sizes in mm. Poly-V belts are normally identified with no. of ribs and length. e.g. 6PK1425 = 6 rib belt, 1425mm length.

Fan belt tension stated as mm deflection, for a) Alternator, belt tension for b) P40/ AC if fitted.

Tightening torques are specified in Newton metres, Nm, unless value is followed by degrees, e.g. 90°, indicating angular tightening.

Conversion tables for Newton metres (Nm) to pounds feet (lb ft) are provided at the rear of the manual.

If tightening torque value is preceded by one of the following symbols then special attention is required as follows.

- slacken off
- run engine for specified length of time: (Min - Adjust, max - minutes) or for specified distance: (Min - 2.0 miles)
- waiting time to elapse before continuing with the tightening sequence.
- ★ reference should be made to the illustration below.

The symbol ϕ indicates that wheel alignment should be checked in the unladen condition. Letters A to W indicate that check should be made with vehicle laden as shown in Load Positioning table on page 3.

Front toe setting. Positive values are always TOE-IN. Negative values are always TOE-OUT - the value is followed by N or Neg. When measurement range passes through zero position, values are shown with N or Neg and P or Pos to indicate negative or positive respectively.

Reference to footnotes is indicated by the footnote number which appears after the data value in the column above. e.g. 6.7*.

Carburettor/fuel injection system adjustment screws:
A = idle speed screw
B = idle mixture screw.

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