

ANSI/ASME B73.1 vs B73.2 Pump Standards (Oil & Gas)

ANSI/ASME B73.1 and B73.2 are standards for centrifugal pumps in chemical and process industries. B73.1 covers **horizontal end-suction, single-stage** pumps (centerline discharge) (1), whereas B73.2 covers **vertical inline, single-stage** pumps (suction and discharge on one centerline) (2). Both standards mandate dimensional interchangeability of pump nozzles, shafts and mounting (so that pumps of the same "ANSI size" are interchangeable across manufacturers) (3) (4). Originally developed for chemical plants, these pumps are widely used in oil & gas (petrochemical and water handling) services (5). The table below compares key attributes of B73.1 (horizontal) vs. B73.2 (vertical) pumps in oil/gas applications:

Aspect	ANSI/ASME B73.1 (Horizontal End-Suction)	ANSI/ASME B73.2 (Vertical In-Line)
Pump Configuration	Orientation: Horizontal, end-suction, single-stage (centerline discharge) (1). Mounting: Foot-mounted on baseplate (standard ANSI layout).	Orientation: Vertical, in-line, single-stage (suction & discharge flanges co-linear) (2). Mounting: Direct pipe-mounted (no separate base).
Design / Interchange	Features: Foot-mounted design; ANSI B73.1 defines standard dimensions for suction/discharge locations, shaft, baseplate and bolt-hole pattern (3).	Features: In-line design; ANSI B73.2 likewise standardizes nozzle locations for interchange (4). Many models are <i>back-pull-out</i> (rotating assembly removable without disturbing piping) (5).
Hydraulic Performance	Capacity/Head: Wide range. Example – a low-flow B73.1 pump: 290 GPM at 925 ft head (6) (larger ANSI pumps reach thousands of GPM and several hundred feet head). Efficiency: Comparable to standard centrifugal pumps of similar size.	Capacity/Head: Similar range. Example – vertical B73.2 pumps: up to ~2,420–2,700 GPM and ~920–950 ft head (7) (8). Flow rates and heads are limited by single-stage design. NPSH: Vertical inlet (90° turn) causes slightly higher NPSH requirement than an equivalent horizontal pump (9).
Materials (Wetted)	Options: Metallic or solid polymer (B73.1 explicitly allows plastic pump bodies) (10). Common wetted materials: carbon steel, cast iron, 304/316 SS, high-strength stainless (CD4MCu/ A743), Alloy 20 (NiCu), duplex and nickel alloys (Hastelloy B/C), etc. (11). Corrosion allowance per spec.	Options: Metallic only. Standard: heavy-duty carbon-steel casing with 316L SS shaft (12). Also offered in 304/316 SS, duplex/super-duplex SS, nickel alloys (Alloy 20, Hastelloy), titanium, etc. High-alloy construction for corrosive hydrocarbons or sour service. (B73.2 does not cover solid-polymer designs.)

Asme B73 Pump Standards

CO Houle



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Pump User's Handbook Heinz P. Bloch, Allan R. Budris, 2004 Simply put this book explains what exactly needs to be done if a facility wants to progress from being a one two or three year pump MTBF plant and wishes to join the leading money making facilities that today achieve a demonstrated pump MTBF of 8 6 years

Design of Thermal Energy Systems Pradip Majumdar, 2021-06-01 Design of Thermal Energy Systems Pradip Majumdar Northern Illinois University USA A comprehensive introduction to the design and analysis of thermal energy systems Design of Thermal Energy Systems covers the fundamentals and applications in thermal energy systems and components including conventional power generation and cooling systems renewable energy systems heat recovery systems heat sinks and thermal management Practical examples are used throughout and are drawn from solar energy systems fuel cell and battery thermal management electrical and electronics cooling engine exhaust heat and emissions and manufacturing processes Recent research topics such as steady and unsteady state simulation and optimization methods are also included Key features Provides a comprehensive introduction to the design and analysis of thermal energy systems covering fundamentals and applications Includes a wide range of industrial application problems and worked out example problems Applies thermal analysis techniques to generate design specification and ratings Demonstrates how to design thermal systems and components to meet engineering specifications Considers alternative options and allows for the estimation of cost and feasibility of thermal systems Accompanied by a website including software for design and analysis a solutions manual and presentation files with PowerPoint slides The book is essential reading for practicing engineers in energy and power industries consulting engineers in mechanical electrical and chemical engineering and senior undergraduate and graduate engineering students

The Little Engineer's Guide Saad Mahir , 2020-04-30 The rapid technological development in the oil industries and other industrial fields has eliminated the use of many devices and equipment and compensated by more sophisticated devices and equipment in the implementation of the orders of operators or major control devices at the sites of this equipment In this book we have tried to shed light on the equipment and devices used in the most commonly used oil and industrial sectors and know their types and working conditions

Fluid Machinery Heinz Bloch, 2020-06-22 Fluid movers are extensively used in the process industries New machines are specified designed manufactured and installed in a way that ensures their safety and reliability Existing machines may be upgraded or retrofitted during maintenance or repair This book describes how improved components and better lubricant application provisions among other experience based measures can safely extend operating life and increase profitability

Maintenance, Reliability and Troubleshooting in Rotating Machinery Robert X. Perez, 2022-06-21 Maintenance Reliability and Troubleshooting in ROTATING MACHINERY This broad collection of current rotating machinery topics written by industry experts is a must have for rotating equipment engineers maintenance personnel students and anyone else wanting to stay abreast with current rotating machinery concepts and technology

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