

Heat Treatment for Steel Materials

Name	Material Standard (JIS)	Typical Heat Treat	Grade	Applicable	Applicable	Reference
Temper-rolling	SS 400	Full Depth	Non-alloy (Austenitic)	SA500 (SA 500)	SA500 (SA 500)	Standard tempering applied to an austenitic ferritic steel. The tempering temperature is 200°C to 600°C. The tempering time is 1 to 2 hours. The tempering medium is oil or air.
Normalizing	SS 400	Standard (900°C)	Medium	SA500 (SA 500)	SA500 (SA 500)	Applicable to cold-rolled steel. The normalizing temperature is 900°C. The normalizing time is 1 to 2 hours. The normalizing medium is air.
Quench-tempering	SS 400	T & T	High	SA500 (SA 500)	SA500 (SA 500)	Austenite is transformed to martensite by quenching. The quenching temperature is 800°C. The quenching medium is oil or water. The tempering temperature is 200°C to 600°C. The tempering time is 1 to 2 hours. The tempering medium is oil or air.
Stiffening	SS 400	T & T	Low	SA500 (SA 500)	SA500 (SA 500)	Austenite is transformed to bainite by quenching. The quenching temperature is 800°C. The quenching medium is oil or water. The tempering temperature is 200°C to 600°C. The tempering time is 1 to 2 hours. The tempering medium is oil or air.
Softening in the tempering of carbon steel, low-alloy steel, and high-alloy steel	SA500 (SA 500)	T & T	Low	SA500 (SA 500)	SA500 (SA 500)	Austenite is transformed to ferrite and pearlite by tempering. The tempering temperature is 200°C to 600°C. The tempering time is 1 to 2 hours. The tempering medium is oil or air.
None	-	-	-	SA500 (SA 500)	SA500 (SA 500)	Not applicable.

Hardness Test Methods and Applicable Parts

Testing Method	Principle	Applicable Heat Treatment	Applicable	Reference
Rockwell Hardness	The Rockwell hardness test is a method of measuring the hardness of a material by measuring the depth of penetration of an indenter under a load.	Applicable to all heat-treated steel materials.	SA500 (SA 500)	JIS Z 2241
Brinell Hardness	The Brinell hardness test is a method of measuring the hardness of a material by measuring the diameter of the indentation made by a spherical indenter.	Applicable to all heat-treated steel materials.	SA500 (SA 500)	JIS Z 2241
Shore Hardness	The Shore hardness test is a method of measuring the hardness of a material by measuring the depth of penetration of a diamond indenter.	Applicable to all heat-treated steel materials.	SA500 (SA 500)	JIS Z 2241
Micro Hardness	The micro hardness test is a method of measuring the hardness of a material by measuring the area of the indentation made by a diamond indenter.	Applicable to all heat-treated steel materials.	SA500 (SA 500)	JIS Z 2241

General Steel Materials

Type	Material Code	Grade	Part	Standard Dimension
Steel Plate for General Purpose	SS400	SA500	1	SA500 (SA 500)
			2	SA500 (SA 500)
Steel Plate for Cold Rolled	SS400	SA500	1	SA500 (SA 500)
			2	SA500 (SA 500)
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