

QA/QC WELDING INSPECTOR

(INTERVIEW QUESTIONS & ANSWERS)

1. Which element could affect the hardness of carbon steel material?

CARBON

2. How will you qualify welder for on-plot process piping?

BY PERFORMANCE TEST (WOT) PER ASME-IX

3. Write 4 common welding defects in SMAW process?

a) **POROSITY**

b) **SLAG**

c) **LOP**

d) **LOF**

e) **SPATTERS**

f) **ROOT CONCAVITY**

g) **UNDERCUT (ROOT & TOE)**

4. What are the causes of weld defect Porosity?

Improper baking of Low Hydrogen electrode, inadequate shielding of welding area, improper cleaning of joint surface, inadequate preheating

5. Why pre-heat is done on some pipes before start welding?

- i. **It slows the cooling rate in the weld metal and base metal, producing a more ductile metallurgical structure with greater resistance to cracking;**
- ii. **The slower cooling rate provides an opportunity for hydrogen that may be present to diffuse out harmlessly, reducing the potential for cracking;**
- iii. **It reduces the shrinkage stresses in the weld and adjacent base metal, which is especially important in highly restrained joints; and**
- iv. **It raises some steels above the temperature at which brittle fracture would occur in fabrication**

6. If welder qualifies on 2G and 5G positions, how many positions he can qualified?

All positions

7. Name the 2 types of flux used in SAW _____

Neutral & basic

8. Which welding process shall be used for all passes for butt welds in piping and set-in fittings less than 2 inch NPS?

GTAW

9. DMW means _____?

Dissimilar Metal Weld, such as CS to SS

Qc Welding Inspector Interview Questions Pdf

Sumitra Kumari



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both non destructive and destructive testing methods equipping you with the knowledge to evaluate weld quality effectively It also explores the various codes standards and specifications that govern welding practices underscoring the importance of adherence to these guidelines in maintaining industry integrity What truly sets this book apart are the extensive practice questions and full length mock exams designed to simulate the actual CWI Part A exam experience With detailed answers and explanations provided you ll be able to assess your understanding and refine your knowledge in preparation for exam day This guide is the ultimate companion on your journey to becoming a Certified Welding Inspector Empower yourself with the confidence and expertise to excel in your field ensuring your place at the forefront of the welding industry Prepare to embark on a transformative experience that will not only help you pass the exam but also position you as a leader in welding quality assurance

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Certified Welding Inspector Written Exam 70+ Self Practice Review Questions Focusing on the Technical Topics 2017 Edition Examreview,2017-07-14 A certified welding inspector is expected to be capable of ensuring the safety and compliance of welding projects to assure quality of the finished product There are two exam parts with the first being a written exam This product covers the written exam only This book provides questions that focus primarily on the technical topics We create these self practice test questions referencing the concepts and principles currently valid in the welding profession Each question comes with an answer and a short explanation which aids you in seeking further study information For purpose of exam readiness drilling this product includes questions that have varying numbers of choices Some have 2 while some have 5 or 6 We want to make sure these questions are tough

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Quality Assurance of Welded Construction N. T. Burgess,1983

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