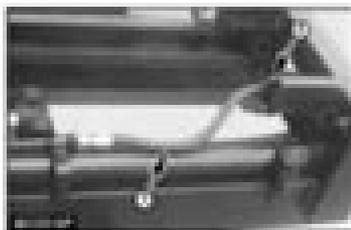


## Disassemble Mast

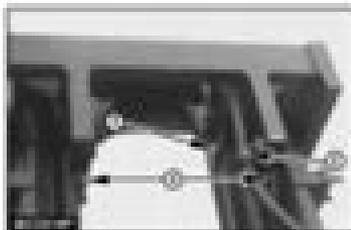
Identify

1. Remove left mast to be connected primary lift system.
2. Remove primary lift system.

**NOTE:** The following disassembly and assembly procedure is for a full free type lift mast.



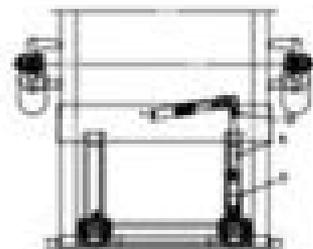
1. Remove roller (1) along with the mast support roller (2).



2. Remove mast shackle (3).
3. Remove mast roller from the top of the mast mast tube.



4. Disconnect and remove (manually) from the bottom of the mast.



5. Remove tube roller (1) and roller (2) from stationary mast and shackle regulator (3) from secondary system.



6. Remove top upper roller (1) from mast side of the mast.



7. Remove upper roller (manually) from mast system.



8. Remove secondary rollers (1) from mast roller (1) and roller (2).



9. Check the condition of bearings (1) located in each of the lift cylinder pin joints. Replace bearings (1) with new if worn or damaged.



800000000-1, 800000000-2, 800000



800000-1, 800000



800000, 800000000-1, 800000

800000

10. Remove bearing mounting (1) and roller (1) from the mast lower large mounting part.

11. Check the condition of the bearings (1) located in each of the mast mounting bracket. Replace the bearings (1) with new if worn or damaged.

# Daewoo B18t Manual

**Marcel A. Müller**



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