

Thread angle 60°

Name	Type	Bolt				Nut
		Pitch	Nominal Ø	Actual Ø *	Thread radius**	Tapping drill Ø ***
		mm	mm	mm	mm	mm
M3	coarse	0.50	3.0	2.95	0.07	2.5
M4	coarse	0.70	4.0	3.93	0.10	3.2
M5	coarse	0.80	5.0	4.92	0.12	4.1
M6	fine	0.75	6.0	5.93	0.11	5.2
M6	coarse	1.00	6.0	5.90	0.14	4.9
M8	fine	0.75	8.0	7.93	0.11	7.2
M8	fine	1.00	8.0	7.90	0.14	6.9
M8	coarse	1.25	8.0	7.88	0.18	6.7
M10	fine	0.75	10.0	9.93	0.11	9.2
M10	fine	1.00	10.0	9.90	0.14	8.9
M10	coarse	1.50	10.0	9.85	0.22	8.4
M12	fine	1.00	12.0	11.90	0.14	10.9
M12	fine	1.25	12.0	11.88	0.18	10.7
M12	fine	1.50	12.0	11.85	0.22	10.4
M12	coarse	1.75	12.0	11.83	0.25	10.1
M14	fine	1.25	14.0	13.88	0.18	12.7
M14	fine	1.50	14.0	13.85	0.22	12.4
M14	coarse	2.00	14.0	13.80	0.29	11.8
M16	fine	1.00	16.0	15.90	0.14	14.9
M16	fine	1.50	16.0	15.85	0.22	14.4
M16	coarse	2.00	16.0	15.80	0.29	13.8
M18	fine	1.00	18.0	17.90	0.14	16.9
M18	fine	1.50	18.0	17.85	0.22	16.4
M18	fine	2.00	18.0	17.80	0.29	15.8
M18	coarse	2.50	18.0	17.75	0.36	15.3
M20	fine	1.00	20.0	19.90	0.14	18.9
M20	fine	1.50	20.0	19.85	0.22	18.4
M20	fine	2.00	20.0	19.80	0.29	17.8
M20	coarse	2.50	20.0	19.75	0.36	17.3
M22	fine	1.00	22.0	21.90	0.14	20.9
M22	fine	1.50	22.0	21.85	0.22	20.4
M22	fine	2.00	22.0	21.80	0.29	19.8
M22	coarse	2.50	22.0	21.75	0.36	19.3
M24	fine	1.00	24.0	23.90	0.14	22.9
M24	fine	1.50	24.0	23.85	0.22	22.4
M24	fine	2.00	24.0	23.80	0.29	21.8
M24	coarse	3.00	24.0	23.70	0.43	20.8
M30	coarse	3.50	30.0	29.65	0.51	26.2

* actual diameter = nominal Ø - 0,1 x pitch (P)

Example:

M8 x 1,25
 nominal Ø = 8,0 mm
 P = 1,25 mm
 actual Ø = 8 - (0,1 x 1,25) = 7,88 mm

** thread radius = 0,144 x pitch (P)

Example

M8 x 1,25
 P = 1,25 mm
 radius = 0,144 x 1,25 = 0,18 mm

*** tapping drill Ø = nominal Ø - 1,08 x pitch (P)

Example

M8 x 1,25
 nominal Ø = 8,0 mm
 P = 1,25 mm
 drill Ø = 8 - (1,08 x 1,25) = 6.7 mm

Iso Metric Screw Thread Chart

G Orfield



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