

33. **Marks : 3**
What type of drilling jig is suitable for a large awkwardly shaped job with holes to be drilled in many directions?
- A. plate and channel jig
B. sandwich jig
C. trunion jig
D. box jig
34. **Marks : 3**
A component has to be bored and holes are to be drilled radially the type of jig suitable for drilling above component is _____
- A. solid jig
B. table jig
C. post jig
D. latch jig
35. **Marks : 3**
A component is in the form of a rectangular block few holes are to be drilled in the top and side faces for mass production of this component the type of jig suitable is _____
- A. Latch jig
B. plate jig
C. box jig
D. sandwich jig
36. **Marks : 3**
A centre lathe with a copying attachment is suitable for _____
- A. mass production of threaded component
B. mass production of form turned component
C. production of tapered component
D. for rough plain turning
37. **Marks:3**
Which is the best method of taper turning of a short steep taper both externally and internally?
- A. simultaneous feed method
B. tail stock off set
C. compound rest
D. formed tool
38. **Marks : 3**
A lengthy component is to be tapered turned through small angles the best method shall be _____
- A. tracing method
B. compound rest
C. taper turning attachment
D. by manual feeding

33. **बिंदु : 3**
बड़ा असहज आकार का कार्य जिसमें अनेक दिशाओं में छेद करने के लिए छेद करने वाले छेदक का उपयोग किया जायेगा?
- A. प्लेट और चैनल छेदक
B. सैंडविच छेदक
C. ट्रयूनियन छेदक
D. बॉक्स छेदक
34. **बिंदु : 3**
एक घटक को बोर करने के लिए और इसके अंदर से केंद्रित करने के लिए उपयुक्त छेदक का छेदक है _____
- A. ठोस छेदक
B. टेबल छेदक
C. पोस्ट छेदक
D. लॉच छेदक
35. **बिंदु : 3**
एक घटक आयताकार ब्लॉक के रूप में है कुछ छेद इस घटक के शीर्ष और साइड फेस पर उत्पादन के लिए करनी होंगी। इस घटक के लिए उपयुक्त छेदक है _____
- A. लॉच छेदक
B. प्लेट छेदक
C. बॉक्स छेदक
D. सैंडविच छेदक
36. **बिंदु : 3**
कॉपींग अटैचमेंट के साथ सेंटर लेन वाले लैथिंग उपकरण हैं _____
- A. पैरामीटरिक या बड़े पैमाने पर उत्पादन के लिए
B. बॉर्म, ऑफ़ सेटिंग या बड़े पैमाने पर उत्पादन के लिए
C. टेपर घटक का उत्पादन
D. रफ़ प्लेन टर्निंग के लिए
37. **बिंदु:3**
कम लंबाई के छेद और अंदर के छेद दोनों करनी और अंदर से केंद्रित करने के लिए कौन सा तरीका है ?
- A. सिमल्टेनियस फीड विधि
B. टेल स्टॉक ऑफ़ सेट
C. कंपाउंड रेस्ट
D. फॉर्मड टूल
38. **बिंदु : 3**
एक लंबे घटक को छोटे कोणों के साथ टैपर टर्निंग के लिए सबसे अच्छा तरीका है _____
- A. ट्रेसिंग विधि
B. कंपाउंड रेस्ट
C. टैपर टर्निंग अटैचमेंट
D. मैनुअल फीडिंग के द्वारा

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