

### 2.1.3 Proses pengecoran

Setelah logam sudah cair dan cetakan sudah disiapkan, maka proses selanjutnya adalah pengecoran, yaitu penuangan bahan logam cair ke dalam cetakan. Logam dalam bentuk cair dituangkan ke dalam cetakan melalui lubang pengisian, selanjutnya didinginkan. Setelah dingin cetakan dibuka atau dihancurkan maka benda kerja sudah jadi siap untuk dikerjakan lebih lanjut yang merupakan pekerjaan lanjutan.



Gambar 2.7 Proses pengecoran

## 2.2 Proses Pembentukan

Untuk mendapatkan benda kerja yang diinginkan tidak cukup hanya dengan proses pengecoran, akan tetapi diperlukan beberapa pekerjaan tambahan, sehingga benda kerja dapat betul-betul sesuai dengan yang diinginkan baik dari sisi bentuk maupun ketepatan ukuran sesuai dengan perencanaan dalam gambar kerja. Adapun teknik-teknik

pembentukan logam dapat dilaksanakan sebagai berikut:



Gambar 2.8 Benda kerja yang sudah di finishing

### 2.2.1 Teknik Tempa dan Press

Teknik pembentukan dengan sistem tempa adalah teknik pembentukan yang mengandalkan pukulan. Benda kerja yang biasanya merupakan benda setengah jadi dan kebanyakan dari jenis logam lunak, dipukul atau ditempa dengan menggunakan palu tempa untuk membuat bentuk benda kerja sesuai dengan yang diinginkan. Teknik ini dapat dilakukan dengan menggunakan sistem panas yaitu benda kerja dipanaskan dulu tetapi tidak sampai pada titik cair atau dengan sistem dingin yang berarti benda kerja tidak perlu dipanaskan, biasanya untuk logam-logam yang lunak.



Gambar 2.9 Contoh mesin press

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