

Table 10 — Tolerances for diameter and out-of-roundness

Specified outside diameter <i>D</i> mm (in)	Diameter tolerances ^d				Out-of-roundness tolerances	
	mm (in)				mm (in)	
	Pipe except the end ^a		Pipe end ^{a,b,c}		Pipe except the end ^a	Pipe end ^{a,b,c}
	SMLS pipe	Welded pipe	SMLS pipe	Welded pipe		
< 60,3 (2.375)	- 0,8 (0.031) to + 0,4 (0.016)		- 0,8 (0.031) to + 0,4 (0.016)		1,2 (0.048)	0,9 (0.036)
≥ 60,3 (2.375) to 168,3 (6.625)	± 0,007 5 <i>D</i>		- 0,4 (0.016) to + 1,6 (0.063)		0,020 <i>D</i> for $\frac{D}{t} \leq 75$; by agreement for $\frac{D}{t} > 75$	0,015 <i>D</i> for $\frac{D}{t} \leq 75$; by agreement for $\frac{D}{t} > 75$
> 168,3 (6.625) to 610 (24.000)	± 0,007 5 <i>D</i>	± 0,007 5 <i>D</i> , but maximum of ± 3,2 (0.125)	± 0,005 <i>D</i> , but maximum of ± 1,6 (0.063)		0,020 <i>D</i>	0,015 <i>D</i>
> 610 (24.000) to 1 422 (56.000)	± 0,01 <i>D</i>	± 0,005 <i>D</i> , but maximum of ± 4,0 (0.160)	± 2,0 (0.079)	± 1,6 (0.063)	0,015 <i>D</i> , but maximum of 15 (0.6) for $\frac{D}{t} \leq 75$; by agreement for $\frac{D}{t} > 75$	0,01 <i>D</i> , but maximum of 13 (0.5) for $\frac{D}{t} \leq 75$; by agreement for $\frac{D}{t} > 75$
> 1 422 (56.000)	as agreed					

^a The pipe end includes a length of 100 mm (4.0 in) at each of the pipe extremities.

^b For SMLS pipe, the tolerances apply for $t \leq 25,0$ mm (0.984 in), and the tolerances for thicker pipe shall be as agreed.

^c For expanded pipe with $D \geq 219,1$ mm (8.625 in) and for non-expanded pipe, the diameter tolerance and the out-of-roundness tolerance may be determined using the calculated inside diameter (the specified outside diameter minus two times the specified wall thickness) or measured inside diameter rather than the specified outside diameter (see 10.2.8.3).

^d For determining compliance to diameter tolerances, the pipe diameter is defined as the circumference of the pipe in any circumferential plane divided by Pi.

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Handbook of Engineering Practice of Materials and Corrosion Jung-Chul (Thomas) Eun,2020-09-04 This handbook is an in depth guide to the practical aspects of materials and corrosion engineering in the energy and chemical industries The book covers materials corrosion welding heat treatment coating test and inspection and mechanical design and integrity A central focus is placed on industrial requirements including codes standards regulations and specifications that practicing material and corrosion engineers and technicians face in all roles and in all areas of responsibility The comprehensive resource provides expert guidance on general corrosion mechanisms and recommends materials for the control and prevention of corrosion damage and offers readers industry tested best practices rationales and case studies Shale Oil and Gas Production Processes James G. Speight,2019-11-18 Shale Oil and Gas Production Processes delivers the basics on current production technologies and the processing and refining of shale oil Starting with the potential of formations and then proceeding to production and completion this foundational resource also dives into the chemical and physical nature of the precursor of oil shale kerogen to help users understand and optimize its properties in shale Rounding out with reporting in situ retorting refining and environmental aspects this book gives engineers and managers a strong starting point on how to manage the challenges and processes necessary for the further development of these complex resources Helps readers grasp current research on production from shale formations including properties and composition Fill in the gaps between research and practical application including discussions of existing literature Includes a glossary to help readers fully understand key concepts API Recommended Practice American Petroleum Institute. Production Dept,1983 **Senior Design Projects in Mechanical Engineering** Yongsheng Ma,Yiming Rong,2021-11-10 This book offers invaluable insights about the full spectrum of core design course contents systematically and in detail This book is for instructors and students who are involved in teaching and learning of capstone senior design projects in mechanical engineering It consists of 17 chapters over 300 illustrations with many real world student project examples The main project processes are grouped into three phases i e project scoping and specification conceptual design and detail design and each has dedicated two chapters of process description and report content prescription respectively The basic principles and engineering process flow are well applicable for professional development of mechanical design engineers CAD CAM CAE technologies are commonly used within many project examples Thematic chapters also cover student teamwork organization and evaluation project management design standards and regulations and rubrics of course activity grading Key criteria of successful course accreditation and graduation attributes are discussed in details In summary it is a handy textbook for the capstone design project course in mechanical engineering and an insightful teaching guidebook for engineering design instructors **Deep Shale Oil and Gas** James G. Speight,2016-09-10 Natural gas and crude oil production from hydrocarbon rich deep shale formations is one of the most quickly expanding trends in domestic oil and gas exploration Vast new natural gas and oil

resources are being discovered every year across North America and one of those new resources comes from the development of deep shale formations typically located many thousands of feet below the surface of the Earth in tight low permeability formations Deep Shale Oil and Gas provides an introduction to shale gas resources as well as offer a basic understanding of the geomechanical properties of shale the need for hydraulic fracturing and an indication of shale gas processing The book also examines the issues regarding the nature of shale gas development the potential environmental impacts and the ability of the current regulatory structure to deal with these issues Deep Shale Oil and Gas delivers a useful reference that today s petroleum and natural gas engineer can use to make informed decisions about meeting and managing the challenges they may face in the development of these resources Clarifies all the basic information needed to quickly understand today s deeper shale oil and gas industry horizontal drilling fracture fluids chemicals needed and completions Addresses critical coverage on water treatment in shale and important and evolving technology Practical handbook with real world case shale plays discussed especially the up and coming deeper areas of shale development API Specification American Petroleum Institute. Production Dept,1992 **API Specification for Drill Pipe** American Petroleum Institute. Production Department,1988 **Environmental Aspects of Oil and Gas Production** J. O. Robertson,G. V. Chilingar,2017-06-15 Oil and gas still power the bulk of our world from automobiles and the power plants that supply electricity to our homes and businesses to jet fuel plastics and many other products that enrich our lives With the relatively recent development of hydraulic fracturing fracking multilateral directional and underbalanced drilling and enhanced oil recovery oil and gas production is more important and efficient than ever before Along with these advancements as with any new engineering process or technology come challenges many of them environmental More than just a text that outlines the environmental challenges of oil and gas production that have always been there such as gas migration and corrosion this groundbreaking new volume takes on the most up to date processes and technologies involved in this field Filled with dozens of case studies and examples the authors two of the most well known and respected petroleum engineers in the world have outlined all of the major environmental aspects of oil and gas production and how to navigate them achieving a more efficient effective and profitable operation This groundbreaking volume is a must have for any petroleum engineer working in the field and for students and faculty in petroleum engineering departments worldwide Recommended Practice for Field Inspection of New Casing, Tubing, and Plain-end Drill Pipe American Petroleum Institute. Production Department,1989 *Handbook of Valves and Actuators* Brian Nesbitt,2011-04-19 Industries that use pumps seals and pipes will also use valves and actuators in their systems This key reference provides anyone who designs uses specifies or maintains valves and valve systems with all of the critical design specification performance and operational information they need for the job in hand Brian Nesbitt is a well known consultant with a considerable publishing record A lifetime of experience backs up the huge amount of practical detail in this volume Valves and actuators are widely used across industry and this dedicated

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