

# ISO Trapezoidal screw threads Tr



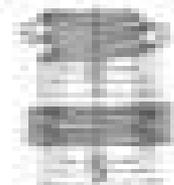
## NOMINAL PITCH DIAMETER $d_2$ & $D_2$

$d_2/D_2 = d/D - P \cos \alpha$

$(P \cos \alpha = 0.5 P)$

### EXTERNAL THREAD

- $d$  = Major diameter
- $d_2$  = Pitch diameter
- $d_3$  = Minor diameter



### INTERNAL THREAD

- $D$  = Major diameter
- $D_2$  = Pitch diameter
- $D_3$  = Minor diameter



ISO 2802:2003 defines ISO metric trapezoidal screw threads - Basic profile and maximum/minimum profiles.  
 ISO 2802:2003 defines ISO metric trapezoidal screw threads - General use.  
 ISO 2802:2003 defines ISO metric trapezoidal screw threads - Fine pitch.  
 ISO 2802:2003 defines ISO metric trapezoidal screw threads - Lead threads.  
 These standards contain much more information than given here.

### Threads and pitch combinations

Pitch (mm)	Major diameter (mm)		Pitch diameter (mm)	Minor diameter (mm)
	External	Internal		
0.5	1.0	1.0	0.75	0.5
0.75	1.5	1.5	1.125	0.75
1.0	2.0	2.0	1.5	1.0
1.25	2.5	2.5	1.875	1.25
1.5	3.0	3.0	2.25	1.5
2.0	4.0	4.0	3.0	2.0
2.5	5.0	5.0	3.75	2.5
3.0	6.0	6.0	4.5	3.0
3.5	7.0	7.0	5.25	3.5
4.0	8.0	8.0	6.0	4.0
5.0	10.0	10.0	7.5	5.0
6.0	12.0	12.0	9.0	6.0
7.0	14.0	14.0	10.5	7.0
8.0	16.0	16.0	12.0	8.0
10.0	20.0	20.0	15.0	10.0
12.0	24.0	24.0	18.0	12.0
15.0	30.0	30.0	22.5	15.0
20.0	40.0	40.0	30.0	20.0
25.0	50.0	50.0	37.5	25.0
30.0	60.0	60.0	45.0	30.0
40.0	80.0	80.0	60.0	40.0
50.0	100.0	100.0	75.0	50.0
60.0	120.0	120.0	90.0	60.0
80.0	160.0	160.0	120.0	80.0
100.0	200.0	200.0	150.0	100.0

Pitch (mm)	Major diameter (mm)		Pitch diameter (mm)	Minor diameter (mm)
	External	Internal		
0.5	1.0	1.0	0.75	0.5
0.75	1.5	1.5	1.125	0.75
1.0	2.0	2.0	1.5	1.0
1.25	2.5	2.5	1.875	1.25
1.5	3.0	3.0	2.25	1.5
2.0	4.0	4.0	3.0	2.0
2.5	5.0	5.0	3.75	2.5
3.0	6.0	6.0	4.5	3.0
3.5	7.0	7.0	5.25	3.5
4.0	8.0	8.0	6.0	4.0
5.0	10.0	10.0	7.5	5.0
6.0	12.0	12.0	9.0	6.0
7.0	14.0	14.0	10.5	7.0
8.0	16.0	16.0	12.0	8.0
10.0	20.0	20.0	15.0	10.0
12.0	24.0	24.0	18.0	12.0
15.0	30.0	30.0	22.5	15.0
20.0	40.0	40.0	30.0	20.0
25.0	50.0	50.0	37.5	25.0
30.0	60.0	60.0	45.0	30.0
40.0	80.0	80.0	60.0	40.0
50.0	100.0	100.0	75.0	50.0
60.0	120.0	120.0	90.0	60.0
80.0	160.0	160.0	120.0	80.0
100.0	200.0	200.0	150.0	100.0

Threads with a constant lead are known as double, triple, quadruple, etc. threads. The pitch diameter is the same as for the corresponding single thread.  
 The lead is the distance between corresponding points on adjacent threads.  
 The lead is equal to the pitch multiplied by the number of threads per revolution.

# Iso Trapezoidal Screw Threads Tr Fms

**J Spring**



**Iso Trapezoidal Screw Threads Tr Fms:**

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physiology maths and engineering to be able to assess workplace toxins such as dust noise vibration light and toxic gases

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