

- Crack the engine until the breaker arm rubbing block reaches the top of the cam.
- Adjust the point gap to  $0.4 \sim 0.5 \text{ mm}$  ( $0.016 \sim 0.020 \text{ in.}$ ). If the points are replaced with new points, there is initial wear of the rubbing block. To be considered, therefore, set the point gap to  $0.5 \text{ mm}$  ( $0.020 \text{ in.}$ ).



Fig. 1-16 Point Gap Inspection

- If point gap is wide.

The point closing time will be shorter, and as the current flowing into the primary circuit becomes insufficient, the secondary voltage will be low, that is, the ignition spark will be weak especially at high speed.

- If point gap is narrow.

As the point closing time will be too long, the ignition spark delayed during start will be too long, that is, cold starting will be harder and secondary voltage will be low.

- Wipe the point surface with methanol solution.

As the methanol solution affects bakelite and painted surface, carefully handle cam cage.

#### Caution

After work, be sure point springs were released.

### RESISTIVE COIL INSPECTION

#### Resistance Inspection

Measure the resistance between both terminals of resistive coil with the circuit tester. If the resistance exceeds the limit, replace as the coil is deteriorated.

Limit: 250  $\Omega$  per meter  
Specified resistance: 100  $\Omega$  per meter

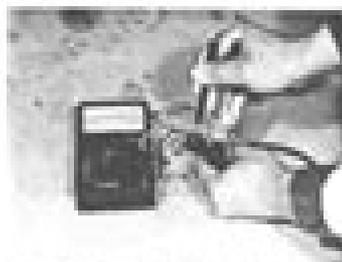


Fig. 1-17 Resistor Coil Resistance Inspection

#### Caution

For measurement, connect the circuit tester prongs onto the ends of the coil, and while holding the center with the fingers, inspect the conductance.

It is normal if the indicator does not vibrate when the coil is energized.

#### Insulation

- If the coil insulation is low, install after insulating with epoxy.
- Confirm the insulation of the primary wire on the distributor and ground pin.

### CAM DWELL ANGLE INSPECTION (Dwell type)

#### Caution

Before inspection, set the engine at idle revolution.

- The cam dwell angle inspection is to inspect whether it is within the specified value or not at low revolution.

- Accelerate the engine from low to intermediate then to high revolution, and inspect the rotation of cam dwell angle.  
Accelerate range:  $60 \sim 5200$

- If larger than specified range.

The distributor point gap is narrow.

- If smaller than specified range.  
The distributor point gap is wide.

- If both angle varies.

The distributor cam is worn.

The breaker arm is defective (spring weak).

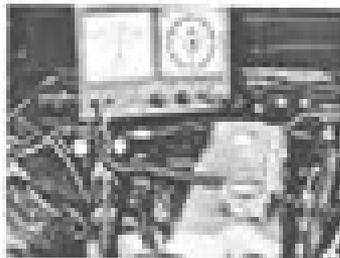


Fig. 1-11 Cam Dwell Angle Inspection

### IGNITION TIMING INSPECTION

#### Caution

Set the engine idling at constant position.

To adjust the timing, rotate the distributor assembly, and do not perform with the engine running.



Fig. 1-12 Crank Sensor Synchronizing Process

#### Timing Inspection

Inspect with the timing light, and it is satisfactory if the pointer timing marks stop during engine idle revolution.

If the timing is incorrect, loosen the distributor clamp, and adjust by rotating the distributor assembly to counter-clockwise or clockwise direction.

If the timing pointer and timing ball or dot are misaligned in the same direction (advance rotation), the timing is advanced, therefore, rotate the distributor clockwise.



Fig. 1-13 Timing Adjustment

#### Alignment Inspection

After adjusting the timing ball or dot, it is satisfactory if it advances at the same time when the engine is accelerated.

If it does not advance, the vacuum controller (damper) is defective or vacuum pipe is clogged. Therefore, check the governor operation.

If the timing ball or dot moves in the opposite direction of pulse rotation, the vacuum controller and governor are operating properly.

#### Adjustment for positive advance timing

Rotating on the positive advance timing, adjust the advance of the ignition timing with the advance solenoid.

For adjustment, drive the vehicle at top speed, and accelerate from permissible low speed. Slight "jerk" will be produced, and the "jerk" will disappear gradually.

If the "jerk" is found more toward B direction,

if that is the "jerk" more toward A direction.



Fig. 1-14 Drive Solenoid Adjustment

# Toyota 4p Engine Timing

**JE Gale**



## **Toyota 4p Engine Timing:**

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