

**Lab Experiment No. 02
CNC Lathe**

Objectives:

- To get familiarization with the types of CNC machines.
- Familiarization with the CNC Lathe machine.
- Introduction to G & M codes.
- Procedure to Set the offset of machine and perform tool change process on CNC lathe machine.
- To write the G & M codes for facing operation and perform the facing operation on the CNC Lathe.

Theory:

Types of CNC machines

- CNC Lathe
- CNC milling
- CNC wirecut
- CNC router
- CNC laser cut
- CNC water jet cutting etc.

Working on CNC Machine/ EDM wirecut



A) Instructions to machine: (based on the available facilities in Labs)

Machine	Form of instruction
EDM wirecut	2D cad drawings using AutoCAD software
CNC lathe	Writing G & M codes manually
CNC milling	Generating G & M codes using Fusion 360 software

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G Orfield



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