

A Brief Tutorial on Machine Vibration

By
Victor Vasilek, P.E.
Machine Dynamics, Inc.

The purpose of this tutorial is to provide sufficient knowledge to understand machine vibration (diagnose, you may be asked with differing a vibration problem), or you may be overseeing someone else and you need to understand the process. This tutorial discusses the programs, taking measurements, analyzing the data, additional testing, understanding the physics, and finally, fixing the problem. It provides practical information that has proven useful over several decades in solving all forms of machine vibration problems, with a few notable exceptions. There are usually several technical solutions to any vibration problem, and this tutorial will guide you through the choices.

The first step is to understand the problem from its observed symptoms. This means observation and measurements to quantify the symptoms, and then analysis to interpret the data. It is usually best to proceed from a position of knowledge while defining symptoms that are not supported by the data. The diagnosis is the shorter part of the journey, taking you perhaps several hours to accomplish, but is the most important part because recommendations here will correct many problems and many hours of remedial work. We would like the correction to be successful on the first attempt.

Strategy

All vibrations to be fixed. Machines produce some oscillatory motion as part of their normal operation and there are nothing to be concerned about. I call these benign vibrations and here are some examples:

- 100-600 rpm noise from
- blade passing frequency
- gear mesh from rotors, especially those driven by VIB's
- structural resonance from fluid handling machines, like fans and pumps
- ground frequency

These benign vibrations are characteristic of regular operation of a machine doing what it is supposed to do. The amplitudes will vary from machine to machine and are a measure of the quality of manufacturing and load conditions. The presence of these benign vibrations at "normal" levels provides a comfortable feeling that the machine is well done. A change above normal levels, not explained by a corresponding load change is reason for investigation, but not alarm. Serious vibrations are:

- 10-100 amplitudes above the baseline levels in Table 1.
- shock pulses
- large shelling events
- abnormal noise

These serious vibrations will cause accelerated wear and premature failure. They should be acknowledged as alarming and addressed with some corrective action.

The first task in the vibration analysis is to obtain frequency selective amplitude data to identify the source of vibration. The frequency is the key parameter that identifies the possible causes and data the amplitude is used to judge the severity. This means having a vibration analysis on one's disposal. More on this in the section "Instruments and Methods." This takes us to the first task in the analysis (immediately, Figure 1). The

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SV. Sound and Vibration ,1989 *Materials Science And Engineering - Proceedings Of The 2nd Annual International Workshop (Iwmse 2016)* Roman Szewczyk,Jingyu Yang,2017-06-29 The 2nd Annual 2016 International Workshop on Materials Science and Engineering IWMSE 2016 was held in Guangzhou Guangdong China on August 12 August 14 2016 The main aim of IWMSE 2016 was to provide a platform for scientists and engineers to get together to share their research findings exchange ideas and identify the future directions of R D in materials science In this conference we have received over 272 high quality papers however only 160 articles are included in the proceedings covering topics such as ceramics and glasses amorphous materials nanomaterials and thin layers soft magnetic materials biomaterials polymers photovoltaic materials steels tool materials composites as well as functional and smart materials Proceedings of the First SAE Aerospace Manufacturing Technology Conference Society of Automotive Engineers,1997 Following the conference theme affordable manufacturing solutions for the 21st century contents include laser positioning system for advanced composites lay up delta III payload fairing characterization of flow front in resin transfer molding optical layup template modeling and assessment of machine tool dynamics and accuracy the role of castings in part consolidation automated assembly of large products automation of the space shuttle solid rocket motor assembly process evolution to lean manufacturing a case study of Boeing of Spokane and advances in real time monitoring of acoustic emissions The Shock and Vibration Digest ,2003

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