

Bolts strength grade			4.8	6.8	8.8	10.9
The minimum broken strength			392Mpa	588Mpa	784Mpa	941Mpa
Bolt	Indent Hex	Hex Socket	Recommend Torque			
mm	mm	mm	Nm	Nm	Nm	Nm
M14	22	12	69	98	137	165
M16	24	14	98	137	206	247
M18	27	14	137	206	284	341
M20	30	17	176	296	402	569
M22	32	17	225	333	539	765
M24	36	19	314	470	686	981
M27	41	19	441	637	1029	1472
M30	46	22	588	882	1225	1962
M33	50	24	735	1127	1470	2060
M36	55	27	980	1470	1764	2453
M39	60	27/30	1176	1764	2156	2943
M42	65	32	1519	2352	2744	3826
M45	70	—	1764	2744	3136	4415
M48	75	36	2254	3430	3920	5592
M52	80	36	2744	4116	4704	6573
M56	85	41	3528	5149	5978	8437
M60	90	46	4018	5978	7742	10791

Bolt Torque Chart Metric 316

Ed Dauenheimer



Bolt Torque Chart Metric 316:

Introduction to the Design and Behavior of Bolted Joints John H. Bickford, Michael Oliver, 2022-12-30 The fully updated Fifth Edition of John H Bickford s classic work updated by Michael Oliver provides a practical detailed guide for the design threaded bolted joints the tightening of threaded joints and the latest design procedures for long term life New sections on materials threads and their strength have been added and coverage of FEA for design analysis is now included Referencing the latest standards this new edition combines fastener materials explanation of how fasteners are made and how fasteners fit together supplementing the basic design coverage included in previous versions of this authoritative text Introduction to the Design and Behavior of Bolted Joints Non Gasketed Joints will be of interest to engineers involved in the design and testing of bolted joints Sweet's Industrial Construction and Renovation File ,1992 *Green Design and Manufacturing for Sustainability* Nand K. Jha, 2015-12-02 This textbook integrates green design and manufacturing within the framework of sustainability emphasizing cost recyclables and reuse This book includes the analytical techniques for cost minimization reduction of material waste and the reduction of energy consumption during the manufacturing process All aspects of green design economics feasible material selection and relevant and efficient manufacturing processes are presented Techniques including life cycle cost assessment reuse and recyclables are showcased with examples and problems solved **Gearheads** Stock Drive Products (Firm)., 2004 **GEARHEADS** ,2002 **Sweet's General Building & Renovation** ,1999 Truck and Trailer Systems (PB) Mike Thomas, 2013-10-22 The most complete visual guide to servicing medium and heavy duty truck systems Written by an expert with decades of experience as an automotive and diesel technician and instructor Truck and Trailer Systems offers comprehensive information on medium and heavy duty truck service The book begins by discussing the trucking industry professional certifications safety tools and measuring equipment Then each system is thoroughly covered from electrical and lighting to brakes and transmissions Factory procedures from the most common manufacturers for diagnosis and repair are presented along with annotated photos and diagrams This practical authoritative resource is essential for those starting out in the field as well as experienced professionals in need of a detailed on the job reference Chapters include Objectives Notes Cautions Service tips Photos and diagrams Chapter reviews Truck and Trailer Systems covers Industry safety Basic electrical Magnetism Batteries Starting system Charging system Lighting and wiring Computer systems Mobile heating ventilation and air conditioning systems Tires wheels and wheel end systems Frames and suspensions Steering systems Trailers and fifth wheels Hydraulic brake systems Air brake foundation brakes Air brake air systems Antilock brake systems Drive lines Clutches Drive axles Single and twin countershaft manual transmissions Automated manual transmissions Automatic transmissions Allison transmission overhaul PMI Auxiliary power units Thomas Register of American Manufacturers ,2003 Vols for 1970 71 includes manufacturers catalogs **FRC Technical Abstracts** Fasteners Research Council, 1965 *Know and Understand Centrifugal Pumps* L. Bachus, A Custodio, 2003-07-25

Pumps are commonly encountered in industry and are essential to the smooth running of many industrial complexes. Mechanical engineers entering industry often have little practical experience of pumps and their problems and need to build up an understanding of the design operation and appropriate use of pumps plus how to diagnose faults and put them right. This book tackles all these aspects in a readable manner drawing on the authors long experience of lecturing and writing on centrifugal pumps for industrial audiences. *Fusion Technology 1992* C. Ferro, M. Gasparotto, H. Knoepfel, 2013-10-22. The aim of the biennial series of symposia on Fusion Technology organized by the European Fusion Laboratories is the exchange of information on the design construction and operation of fusion experiments and on the technology being developed for the next step devices and fusion reactors. The coverage of the volume includes the technological aspects of fusion reactors in relation to new developments thus forming a guideline for the definition of future work. These proceedings comprise three volumes and contain both the invited lectures and contributed papers presented at the symposium which was attended by 569 participants from around the globe. The 343 papers including 12 invited papers characterise the increasing interest of industry in the fusion programme giving a broad and current overview on the progress and trends fusion technology is experiencing now as well as indicating the future for fusion devices. **Kempe's engineers year-book** Carill Sharpe, 1994.

Drafting Fundamentals Cecil Howard Jensen, Frederick Harry Sextus Mason, 1982. **Fundamentals of Engineering Drawing** Cecil Howard Jensen, Jay D. Helsel, 1979. [Kempe's Engineers Year-book](#), 2002. [To Advance the Concept of Aesthetics and Constructability in the Design of Noise Barrier Walls Through the Design of Models, Prototypes, Plans and Specifications of the Bhavnani Design](#) Ed Dauenheimer, 1999. [The Engineering Designer](#), 1978. **Sheet Metal Industries**, 1974. **An Introduction to the Design and Behavior of Bolted Joints** John H. Bickford, 1990. Offering a broad based review of the factors affecting the design assembly and behaviour of bolted joints and their components in all industries this work details various assembly options as well as specific failure modes and strategies for their avoidance. This edition features material on the contact stresses between bolt head or nut face and the joint thread forms series and classes the stiffness of raised face flange joints and more. *DC Power System Design for Telecommunications* Whitham D. Reeve, 2007. Straightforward systematic approach for designing reliable dc power systems for telecommunications. Here is a must have resource for anyone responsible for designing installing and maintaining telecommunications systems. The text explains how to design direct current dc power systems that operate at nominal voltages of 24 and 48 volts dc use lead acid batteries and are installed in public network telecommunications systems and other exclusive use environments. Rather than train readers to design systems by rote the author gives readers the skills and knowledge to perform systematic analyses to make the best choices based on several economic operational electrical and physical considerations. Written in a straightforward style that avoids unnecessary jargon and complex mathematics the text covers all the essentials of dc power systems for telecommunications. Detailed descriptions of the seven major system components Rectifier charger System.

Battery System Charge Bus Discharge Bus Primary Distribution System Secondary Distribution System and Voltage Conversion System Detailed descriptions include design equations reference tables block diagrams and schematics Design procedures to help readers select the most appropriate power system elements such as buses wiring overcurrent protection rectifiers and batteries Application of the American National Standards Institute s telecommunications industry standards and other relevant standards practices and codes Strategies for dealing with voltage drop in distribution and battery circuits as well as guidance for sizing circuit wiring to meet voltage drop and current rating requirements In depth discussions that focus on the types of lead acid batteries used in telecommunications and their applications Throughout the text examples demonstrate how theory is applied to real world telecommunications systems Some 330 illustrations and more than 100 tables are also provided to help readers visualize and better understand complex systems Design and application examples and accompanying solutions help readers understand the design process and use their new skills In summary engineers and technicians in the telecommunications industry will find all the resources they need to design reliable dc power systems

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